TAIZHOU MILLION IMPORT AND EXPORT CO.,LTD

缝纫设备与自动化解决方案 / SEWING EQUIPMENT & AUTOMATION SOLUTIONS

缝纫设备
产品目录

SEWING EQUIPMENT
PRODUCT CATALOGUE

专注自动化缝制解决方案

Automation-focused sewing solutions

SAFE

AUTOMATION · PRECISION · EFFICIENCY

工厂地址 / FACTORY ADDRESS

浙江省台州市椒江区宏地智能科技创新城21号楼1单元4层

Floor 4, Unit 1, Building 21, Hongdi Intelligent Science and Technology Innovation City,
Jiaojiang District, Taizhou City, Zhejiang Province

电话 / TEL

+86 18757430046

目录 Contents

从基础缝制设备到自动化工作站，覆盖多场景服装生产需求。

产品分类 / PRODUCT CATEGORY		页码 / PAGE
01	包缝设备 Overlock machines	01–06
02	平缝设备 Lockstitch machines	07–12
03	同步及长臂综合送料设备 Compound-feed & long-arm machines	13–20
04	筒式及罗拉送料设备 Cylinder-bed & roller-feed machines	21–24
05	链式及双针设备 Chainstitch & twin-needle machines	25–26
06	直眼及凤眼锁眼设备 Straight & eyelet buttonhole machines	27–32
07	钉扣及金属扣设备 Button attaching & fastener machines	33–38
08	花样与模板缝纫设备 Pattern sewing & template machines	39–48
09	多针缝纫设备 Multi-needle machines	49–54
10	特种缝纫设备 Specialty sewing machines	55–58
11	绷缝设备 Interlock & coverstitch machines	59–64
12	暗缝设备 Blindstitch machines	65–66
13	开袋与贴袋设备 Pocket welting & setting machines	67–68
14	自动化缝纫设备与工作站 Automated sewing equipment & workstations	69–82
15	绣花设备 Embroidery machines	83–90

AT：电脑款。双值重量按净重/毛重；重量不含台板与支架。
AT: computerized model. Paired weights: net/gross; weights exclude tables and stands.

SF-TK7-4AT

一体差动步进包缝机

INTEGRATED DIFFERENTIAL-FEED STEPPER OVERLOCK MACHINE








广泛适用于服装、内衣、床上用品及薄形包装和皮革制品等各种面料的搭接缝、装饰缝，另外还有多种线迹可供选择。此机型比一般包缝机多一组上送布牙机构，上送布牙装在针的前方，可保证上下布料送布量均匀，避免缝纫结束后，上下布料长短不一或起皱。最适合缝纫光滑面料，上下布料伸缩性不同的布料以及对花，对格的布料。

Suitable for lap seams and decorative stitching on garments, underwear, bedding, lightweight packaging and leather products, with various stitch options. An extra upper feed dog in front of the needle feeds both fabric layers evenly, preventing uneven lengths and puckering. Ideal for slippery fabrics, layers with different stretch properties, and matching checks or patterns.

/参数一览表/ Technical Specifications

型号 Model	机针型号 Needle System	针数 Needle Count	针位组 (mm) Needle Gauge	线数 Thread Count	包边宽度 (mm) Overedge Width	针距 (mm) Stitch Length	压脚提升 (mm) Presser Foot Lift	差动比 Differential Ratio	最高转速 (rpm) Max Speed	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-TK7-4AT	DCX27 9#	2	3.5	4	3-5	3.2	5.5	1.1-3.8	7000	472X495X360	28.5/37

SF-K7-4D

一体直驱包缝机

INTEGRATED DIRECT-DRIVE OVERLOCK MACHINE WITH AUTOMATIC FOOT LIFTER AND THREAD TRIMMER







/参数一览表/ Technical Specifications

型号 Model	机针型号 Needle System	针数 Needle Count	线数 Thread Count	包缝宽度 (mm) Overedge Width	针距 (mm) Stitch Length	差动比 Differential Ratio	压脚提升 (mm) Presser Foot Lift	最高转速 (rpm) Max Speed	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-K7-4D	DCx27 11#	2	3	4	0.6-3.8	0.7-2	5.5	7000	470x330x480	32/40

SF-K9-4AT

伺服步进电脑自动剪线包缝机

SERVO AND STEPPER CONTROLLED AUTOMATIC THREAD-TRIMMING OVERLOCK MACHINE

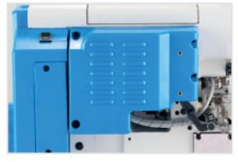






本机为新一代智能超高速全自动包缝机，全新现代化的外观设计，美观大方，嵌入式操作面板，简便时尚。采用内置式直驱电机，具有电动抬压脚、电动剪线、自动起步、自动缝纫、自动停车功能;具有废料吸收式集尘装置;最高转速可达7000转/分钟。本机省电60%以上同时提高生产效率30%以上，适用于针织内衣、薄中厚料服装及皮革制品等。

This intelligent, fully automatic, high-speed overlock machine has a modern design and an embedded control panel. Its built-in direct-drive motor supports electric presser-foot lifting, thread trimming, automatic start, sewing and stop. Waste suction keeps the work area clean. Maximum speed: 7000 rpm. It saves over 60% electricity and improves productivity by over 30%. Suitable for knitted underwear, light- to heavy-weight garments and leather products.



步进电机控制自动剪线、自动抬压脚
Auto Trimming & Auto Presser Foot Lifter Controlled By stepper motor






/参数一览表/ Technical Specifications

型号 Model	机针型号 Needle System	针数 Needle Count	线数 Thread Count	针位组/包缝宽度 (mm) Gauge / Overedge Width	针距 (mm) Stitch Length	差动比 Differential Ratio	压脚提升 (mm) Presser Foot Lift	最高转速 (rpm) Max Speed	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-K9-4AT	DC×27 #11	2	4	2x4	0.6-3.8	0.7-2	6	7000	470x330x480	32/40

SF-C7-4AT

一体自动剪线包缝机(步进款)

INTEGRATED AUTOMATIC
THREAD-TRIMMING OVERLOCK MACHINE
(STEPPER MODEL)







本机为新一代智能超高速全自动包缝机,全新现代化的外观设计，美观大方,嵌入式操作面板,简便时尚。采用内置式直驱电机,具有全人工、半自动、全自动、自由缝四种模式可供用户选择;具有电动抬压脚、电动剪线、自动起步、自动缝纫、自动停车功能;具有废料吸收式集尘装置;最高转速可达7000转/分钟。本机省电60%以上同时提高生产效率30%以上,适用于针织内衣、薄中厚料服装及皮革制品等。

This automatic overlock machine has a built-in direct-drive motor and an integrated control panel. Four modes are available: manual, semi-automatic, automatic and free sewing. Functions include electric presser-foot lifting, electric thread trimming, automatic start, sewing and stop, and waste suction. Maximum speed: 7000 rpm. It saves over 60% energy and improves production efficiency by over 30%. Suitable for knitted underwear, light- to heavy-weight garments and leather products.

/参数一览表/ Technical Specifications

型号 Model	机针型号 Needle System	针数 Needle Count	针位组 (mm) Needle Gauge	线数 Thread Count	包缝宽度 (mm) Overedge Width	针距 (mm) Stitch Length	压脚提升 (mm) Presser Foot Lift	差动比 Differential Ratio	最高转速 (rpm) Max Speed	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-C7-4AT	DCX27 11#	2	2	4	5	0.5-3.8	5.5	0.7-2	7000	472X495X360	24.5/32.6

SF-KT-5100-4AT

全自动一体小嘴差动高速包缝机

FULLY AUTOMATIC SMALL-CYLINDER
DIFFERENTIAL-FEED OVERLOCK MACHINE









Suitable for T-shirt cuffs, children's cuffs and other small tubular items. Various auxiliary devices are available.

/参数一览表/ Technical Specifications

型号 Model	机针型号 Needle System	针数 Needle Count	线数 Thread Count	压脚提升 (mm) Presser Foot Lift	差动比 Differential Ratio	最高转速 (rpm) Max Speed	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-KT-5100-4AT	DCX27 11#	2	5	6	0.7-2	5500	470x365x500	28.5/37

SF-EX-800-4UAT

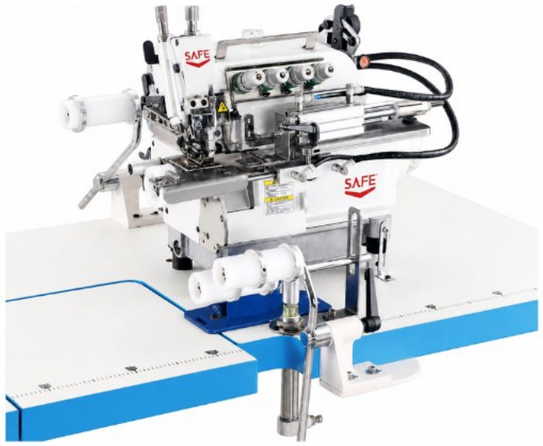
自动上圆领机

AUTOMATIC ROUND-NECK ATTACHING MACHINE

1.气动滚轮扩张器，轻松上料。
2.气动卡位装置可确保圆领的宽度一致。
3.自动剪线装置，无需熟练工。
4.自动收废料口，保持缝纫环境干净、整洁。
5.适用于:T恤衫圆领，松紧带腰头，罗纹制品圆形腰头。
1. Pneumatic roller expander for easy loading.
2. Pneumatic positioning keeps neckband width consistent.
3. Automatic thread trimming reduces the need for skilled labor.
4. Automatic waste collection keeps the sewing area clean.
5. For T-shirt neckbands, elastic waistbands and circular rib-knit waistbands.







/参数一览表/ Technical Specifications

型号 Model	机针型号 Needle System	针数 Needle Count	线数 Thread Count	包缝宽度 (mm) Overedge Width	针距 (mm) Stitch Length	差动比 Differential Ratio	压脚提升 (mm) Presser Foot Lift	最高转速 (rpm) Max Speed	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-EX-800-4UAT	DCx27 11#	2	3	4	0.6-3.8	0.7-2	6	7000	470x365x500	28.5/37

SF-EX-800-18KUT

自动上橡筋机

AUTOMATIC ELASTIC ATTACHING MACHINE







/参数一览表/ Technical Specifications

型号 Model	机针型号 Needle System	针数 Needle Count	线数 Thread Count	包缝宽度 (mm) Overedge Width	针距 (mm) Stitch Length	差动比 Differential Ratio	压脚提升 (mm) Presser Foot Lift	最高转速 (rpm) Max Speed	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-EX-800-18KUT	DCx27 11#	2	3	4	0.6-3.8	0.7-2	6	6500	470x365x500	28.5/37

SF-EX5200-4AT

EX款直驱超高速电脑包缝机

EX DIRECT DRIVE SUPER HIGH SPEED OVERLOCK SEWING MACHINE WITH THREAD TRIMMER









/参数一览表/ Technical Specifications

型号 Model	机针型号 Needle System	针数 Needle Count	压脚提升 (mm) Presser Foot Lift	线数 Thread Count	针距 (mm) Stitch Length	包缝宽度 (mm) Overedge Width	差动比 Differential Ratio	最高转速 (rpm) Max Speed	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-EX5200-4AT	DCx27 11#	2	5.5	4	0.6-3.8	4	0.7-2	7000	470X330X480	29/36

SF-720D

单直驱高速包缝机

DIRECT DRIVE OVERLOCK SEWING MACHINE





/参数一览表/ Technical Specifications

型号 Model	机针型号 Needle System	针数 Needle Count	线数 Thread Count	包缝宽度 (mm) Overedge Width	针距 (mm) Stitch Length	差动比 Differential Ratio	压脚提升 (mm) Presser Foot Lift	最高转速 (rpm) Max Speed	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-720D	DCx27 11#	2	3	4	0.6-3.8	0.7-2	5.5	6000	470x330x480	32/36

SF-747D

747款包缝机

HIGH SPEED OVERLOCK SEWING MACHINE







/参数一览表/ Technical Specifications

型号 Model	机针型号 Needle System	针数 Needle Count	线数 Thread Count	针位组 (mm) Needle Gauge	包缝宽度 (mm) Overedge Width	针距 (mm) Stitch Length	差动比 Differential Ratio	压脚提升 (mm) Presser Foot Lift	最高转速 (rpm) Max Speed	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-747D-3	DCx27 9-14#	1	3	—	4	0.5-3.8	0.7~2	5.5	7000	470X330X480	23.5/32
SF-747D-4	DCx27 9-14#	2	4	2	4	0.5-3.8	0.7~2	5.5	6500	470X330X480	23.5/32
SF-747D-5	DCx27 9-14#	2	5	3	4	0.5-3.8	0.7~2	5.5	6500	470X330X480	23.5/32

SF-700D

单直驱高速包缝机

DIRECT DRIVE OVERLOCK SEWING MACHINE

直驱伺服马达，比普通机器省电70%以上，超大操作空间，采用优良的送布机构，在低张力状态下能防止高速时的跑动，大大提高的生产效率。美观大方操作简便。低噪音，无辐射，环保型。适合服装行业薄、中、厚料的缝纫。
A direct-drive servo motor saves over 70% electricity compared with conventional machines. The large working area and improved feed mechanism prevent fabric movement during high-speed sewing at low tension, improving productivity. Easy operation, low noise and no radiation. Suitable for light, medium and heavy garment fabrics.



/参数一览表/ Technical Specifications

型号 Model	机针型号 Needle System	针数 Needle Count	线数 Thread Count	针位组 (mm) Needle Gauge	包缝宽度 (mm) Overedge Width	针距 (mm) Stitch Length	差动比 Differential Ratio	压脚提升 (mm) Presser Foot Lift	最高转速 (rpm) Max Speed	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-700D	DCx27 9-14#	2	4	—	4	3.6	0.7~2	5.5	6000	470X330X480	23.5/32

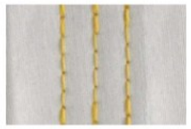
SF-V5-D6

步进全自动电脑平车

STEPPER-MOTOR LOCKSTITCH MACHINE
WITH AUTOMATIC PATTERN STITCHING



起缝小鸟巢，不脱线
Minimal thread nesting at stitch start; no thread pull-out.



高品质加固线迹
High-quality reinforced stitching



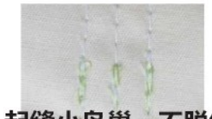
/参数一览表/ Technical Specifications

型号 Model	最高转速 (rpm) Max Speed	机针型号 Needle System	中厚料 (M) Medium	重厚料 (H) Heavy	特厚料 (XH) Extra Heavy	送布方式 Feed Type	针距 (mm) Stitch Length	膝抬高度 (mm) Knee lift	切刀/特殊功能 Cutter / Special	直驱电机 Direct Drive Motor	净/毛重 N.W/G.W (kg)	包装尺寸 (mm) Packing Size
SF-V5-D6	4500	DB×1 #9–18	★	★	-	综合送料 Compound	0-5	5.5-15	-	★	29.5/36.6	630X250X550

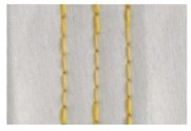
SF-V4-D6

步进全自动电脑平车

STEPPER-MOTOR LOCKSTITCH MACHINE
WITH AUTOMATIC PATTERN STITCHING



起缝小鸟巢，不脱线
Minimal thread nesting at stitch start; no thread pull-out.



高品质加固线迹
High-quality reinforced stitching



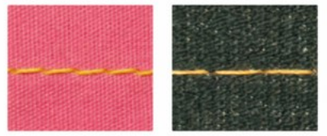
/参数一览表/ Technical Specifications

型号 Model	最高转速 (rpm) Max Speed	机针型号 Needle System	中厚料 (M) Medium	重厚料 (H) Heavy	特厚料 (XH) Extra Heavy	送布方式 Feed Type	针距 (mm) Stitch Length	膝抬高度 (mm) Knee lift	切刀/特殊功能 Cutter / Special	直驱电机 Direct Drive Motor	净/毛重 N.W/G.W (kg)	包装尺寸 (mm) Packing Size
SF-V4-D6	4500	DB×1 #9–18	★	★	-	综合送料 Compound	0-5	5.5-15	-	★	29.5/36.6	630X250X550

SF-V5-D1

单直驱平车

DIRECT DRIVE LOCKSTITCH MACHINE



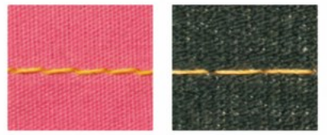
Thin materials Medium materials



SF-V4-D1

单直驱平车

DIRECT DRIVE LOCKSTITCH MACHINE



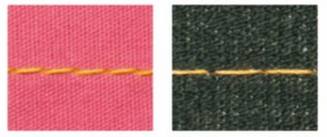
Thin materials Medium materials



SF-V6-D1

单直驱平车

DIRECT DRIVE LOCKSTITCH MACHINE



Thin materials Medium materials

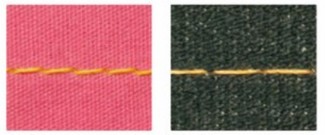


/参数一览表/ Technical Specifications

型号 Model	最高转速 (rpm) Max Speed	机针型号 Needle System	中厚料 (M) Medium	重厚料 (H) Heavy	特厚料 (XH) Extra Heavy	送布方式 Feed Type	针距 (mm) Stitch Length	膝抬高度 (mm) Knee lift	切刀/特殊功能 Cutter / Special	直驱电机 Direct Drive Motor	净/毛重 N.W/G.W (kg)	包装尺寸 (mm) Packing Size
SF-V4-D1	4500	DB×1 #9–18	★	★	-	综合送料 Compound	0-5	5.5-15	-	★	29.5/36.6	630X250X550
SF-V5-D1	4500	DB×1 #9–18	★	★	-	综合送料 Compound	0-5	5.5-15	-	★	29.5/36.6	630X250X550
SF-V6-D1	5000	DB×1 #9–18	★	★	-	综合送料 Compound	0-5	5.5-15	-	★	29.5/36.6	655X250X550

SF-V7-D1

单直驱平车
DIRECT DRIVE LOCKSTITCH MACHINE



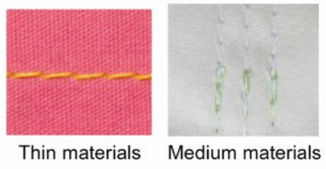


/参数一览表/ Technical Specifications

型号 Model	最高转速 (rpm) Max Speed	机针型号 Needle System	中厚料 (M) Mediu m	重厚料 (H) Heavy	特厚料 (XH) Extra Heavy	送布方式 Feed Type	针距 (mm) Stitch Length	膝抬高度 (mm) Knee lift	切刀/ 特殊功能 Cutter / Special	直驱电机 Direct Drive Motor	净/毛重 N.W/G. W (kg)	包装尺寸 (mm) Packing Size
SF-V7-D1	4500	DB×1 #9–18	★	★	-	综合送料 Compound	0-5	5.5-15	-	★	29.5/36. 6	630X250X550

SF-V99-D3/4

全自动电脑平车
FULL-AUTOMATIC COMPUTER LOCKSTITCH SEWING MACHINE



SF-V99-D3: Decorative stitches for light and heavy fabrics, with automatic backtacking.

SF-V99-D4: The same sewing functions, plus automatic presser-foot lifting.

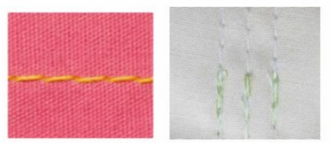


/参数一览表/ Technical Specifications

型号 Model	最高转速 (rpm) Max Speed	机针型号 Needle System	中厚料 (M) Medium	重厚料 (H) Heavy	特厚料 (XH) Extra Heavy	送布方式 Feed Type	针距 (mm) Stitch Length	膝抬高度 (mm) Knee lift	切刀/ 特殊功能 Cutter / Special	直驱电机 Direct Drive Motor	净/毛重 N.W/G. W (kg)	包装尺寸 (mm) Packing Size
SF-V99-D3	5000	DB×1 #9–18	★	★	-	综合送料 Compound	0-5	5.5-15	★	★	29.5/36. 6	630X250X550
SF-V99-D4	5000	DB×1 #9–18	★	★	-	综合送料 Compound	0-5	5.5-15	★	★	29.5/36. 6	630X250X550

SF-V7-D3/4

全自动电脑平车
FULL-AUTOMATIC COMPUTER LOCKSTITCH SEWING MACHINE



SF-V7-D3: Decorative stitches for light and heavy fabrics, with automatic backtacking.

SF-V7-D4: The same sewing functions, plus automatic presser-foot lifting.

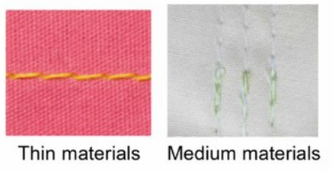


/参数一览表/ Technical Specifications

型号 Model	最高转速 (rpm) Max Speed	机针型号 Needle System	中厚料 (M) Medium	重厚料 (H) Heavy	特厚料 (XH) Extra Heavy	送布方式 Feed Type	针距 (mm) Stitch Length	膝抬高度 (mm) Knee lift	切刀/ 特殊功能 Cutter / Special	直驱电机 Direct Drive Motor	净/毛重 N.W/G. W (kg)	包装尺寸 (mm) Packing Size
SF-V7-D3	4500	DB×1 #9–18	★	★	-	综合送料 Compound	0-5	5.5-15	★	★	29.5/36. 6	630X250X550
SF-V7-D4	4500	DB×1 #9–18	★	★	-	综合送料 Compound	0-5	5.5-15	★	★	29.5/36. 6	630X250X550

SF-V4-D3/4

全自动电脑平车
FULL-AUTOMATIC COMPUTER LOCKSTITCH SEWING MACHINE



SF-V4-D3: Decorative stitches for light and heavy fabrics, with automatic backtacking.

SF-V4-D4: The same sewing functions, plus automatic presser-foot lifting.



/参数一览表/ Technical Specifications

型号 Model	最高转速 (rpm) Max Speed	机针型号 Needle System	中厚料 (M) Mediu m	重厚料 (H) Heavy	特厚料 (XH) Extra Heavy	送布方式 Feed Type	针距 (mm) Stitch Length	膝抬高度 (mm) Knee lift	切刀/ 特殊功能 Cutter / Special	直驱电机 Direct Drive Motor	净/毛重 N.W/G. W (kg)	包装尺寸 (mm) Packing Size
SF-V4-D3	4500	DB×1 #9–18	★	★	-	综合送料 Compound	0-5	5.5-15	★	★	29.5/36. 6	630X250X550
SF-V4-D4	4500	DB×1 #9–18	★	★	-	综合送料 Compound	0-5	5.5-15	★	★	29.5/36. 6	630X250X550



SF-V99-D3/D4

全自动电脑平车

FULL-AUTOMATIC COMPUTER LOCKSTITCH SEWING MACHINE



SF-V799-D3/D4

针送料平车

AUTOMATIC NEEDLE FEED
LOCKSTITCH SEWING MACHINE



SF-V8500

高速平车

HIGH SPEED LOCKSTITCH SEWING MACHINE



SF-V6150

高速平车

HIGH SPEED LOCKSTITCH SEWING MACHINE

型号 Model	最高转速 (rpm) Max Speed	机针型号 Needle System	中厚料 (M) Medium	重厚料 (H) Heavy	特厚料 (XH) Extra Heavy	送布方式 Feed Type	针距 (mm) Stitch Length	膝抬高度 (mm) Knee lift	切刀/特殊功能 Cutter / Special	直驱电机 Direct Drive Motor	净/毛重 N.W/G.W (kg)	包装尺寸 (mm) Packing Size
SF-V99-D3	5000	DB×1 #9–18	★	★	-	综合送料 Compound	0-5	5.5-15	★	★	29.5/36.6	630X250X550
SF-V99-D4	5000	DB×1 #9–18	★	★	-	综合送料 Compound	0-5	5.5-15	★	★	29.5/36.6	630X250X550
SF-V799-D3	5000	DB×1 #9–11	★	★	-	针送料 Needle feed	0-5	5.5-15	★	★	37/44	630X250X560
SF-V799-D4	5000	DB×1 #9–11	★	★	-	针送料 Needle feed	0-5	5.5-15	★	★	37/44	630X250X560
SF-V8500	5000	DB×1 #9–18	★	★	-	综合送料 Compound	0-5	5.5-15	-	★	29.5/36.6	630X250X550
SF-V6150	5000	DB×1 #9–18	★	★	-	综合送料 Compound	0-5	5.5-15	-	★	29.5/36.6	630X250X550

SF-Z5490-7/C-J

单步进上差动平车

SINGLE-STEPPER UPPER-DIFFERENTIAL
LOCKSTITCH MACHINE





SF-Z5493-7C

双步进上下差动平车

TWIN-STEPPER UPPER/LOWER-DIFFERENTIAL
LOCKSTITCH MACHINE





SF-Z5490-7-QB

上差动切包一体平车

UPPER DIFFERENTIAL-FEED LOCKSTITCH MACHINE WITH
INTEGRATED TRIMMING AND BINDING





型号 Model	最高转速 (rpm) Max Speed	机针型号 Needle System	中厚料 (M) Medium	重厚料 (H) Heavy	特厚料 (XH) Extra Heavy	送布方式 Feed Type	针距 (mm) Stitch Length	压脚提升 (mm) Presser Foot Lift	切刀/特殊功能 Cutter / Special	直驱电机 Direct Drive Motor	净/毛重 N.W/G.W (kg)	包装尺寸 (mm) Packing Size
SF-Z5490-7/C-J	4500	DBX1	★	★	★	综合送料 Compound	5	5-13	-	★	29.5/36.6	630X250X550
SF-Z5490-7/S-J	4500	DBX1	★	★	★	综合送料 Compound	5	5-13	-	★	29.5/36.6	630X250X550
SF-Z5493-7C	4500	DBX1	★	★	★	综合送料 Compound	5	5-13	-	★	29.5/36.6	630X250X550
SF-Z5490-7-QB	4500	DBX1	★	★	★	综合送料 Compound	5	5-13	-	★	29.5/36.6	630X250X550

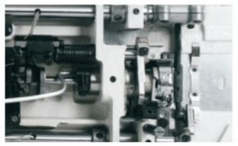
SF-0385-D4/AT

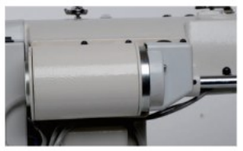
长臂电脑上下综合送料缝纫机

LONG-ARM COMPUTERIZED
TOP-AND-BOTTOM-FEED SEWING MACHINE









该机引进德国先进核心技术、自主研发的最新品种，机壳加长，机针距高机壳立柱850mm，
适用范围广。采用连杆式送料机构，耐久性好、送料平衡，对膨体类缝料和潜移性较大的中厚缝料，在缝纫过程中能使上下层的送料量达到一致。使用内置式伺服电机直接驱动，实现了机器的快速启动和制动的精确度;同时采用先进的一体式电脑控制技术，性能稳定，抗干扰能力强。采用大旋梭，减少换底线次数，提高工作效率;采用全自动润滑装置，提高机器使用寿命。具有自动定针位、自动定针数、自动剪线、电子夹线、自动抬压脚等多种智能缝纫模式。适用于缝制中厚料，箱包、皮衣、皮革制品等。

Developed using advanced German core technology, this machine has an extended arm with 850 mm between the needle and machine column. Its durable link-type feed keeps both fabric layers moving evenly, including bulky and shift-prone medium-heavy materials.
The built-in direct-drive servo motor provides rapid starting and precise stopping. Integrated controls offer stable performance and interference resistance. A large hook reduces bobbin changes; automatic lubrication extends service life.
Functions include automatic needle positioning, stitch counting, thread trimming, electronic thread clamping and presser-foot lifting. Suitable for medium-heavy materials, bags, leather garments and leather products.





/参数一览表/ Technical Specifications

型号 Model	机针 Needle	针距(mm) Stitch Length	压脚提升(mm) Presser Foot Lift	拨线装置 Thread Wiper	自动剪线 Auto Trimmer	送布/倒缝 Feed / Reverse	自动倒缝 Auto Backtack	厚料 Heavy Duty (H)	最高转速(rpm) Max Speed	离合马达 Clutch Motor	直驱 Direct Drive Motor	包装尺寸(mm) Packing Size	重量(kg) Weight
SF-0385-D4/AT	DP×17 #20–23	8-12	8/16	★	★	★	★	★	2000	-	★	1350X340X625	90

SF-0313-D3/D4

直驱电脑厚料双同步平缝机（加长宽）

DIRECT-DRIVE COMPUTERIZED TOP/BOTTOM-FEED
LOCKSTITCH (ENLARGED, FOR HEAVY MATERIALS)









SF-0336S

步进智能电脑同步车（一拖二）

COMPUTERIZED TOP AND BOTTOM FEED
LOCKSTITCH SEWING MACHINE WITH STEPPER MOTOR



SF-0356-D4/AT

长臂电脑上下复合送料平缝机（一体机）

INTEGRATED LONG-ARM COMPUTERIZED
TOP-AND-BOTTOM-FEED LOCKSTITCH MACHINE



/参数一览表/ Technical Specifications

型号 Model	机针 Needle	针距 (mm) Stitch Length	压脚提升 (mm) Presser Foot Lift	拨线装置 Thread Wiper	自动剪线 Auto Trimmer	送布/倒缝 Feed / Reverse	自动倒缝 Auto Backtack	厚料 Heavy Duty (H)	最高转速 (rpm) Max Speed	离合马达 Clutch Motor	直驱 Direct Drive Motor	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-0356-D4/AT	DP×17 #20–23	8-12	8/16	★	★	★	★	★	2000	-	★	1020X340X630	77
SF-0313-D4/AT	DP×17 #20–23	8-12	8/16	★	★	★	★	★	2300	-	★	735X330X570	41/48
SF-0336S	DP×17 #20–23	8	7/13	★	★	★	★	★	2300	-	★	770X280X515	45/50

SF-0330-D3/D4

电脑综合送料平缝机

COMPUTERIZED COMPOUND-FEED LOCKSTITCH MACHINE







SF-0330D

直驱综合送料平缝机

DIRECT-DRIVE COMPOUND-FEED LOCKSTITCH MACHINE



1.优化的机壳设计和主轴马达结构，机器运转时噪音低；
2.750W电机直接驱动，刺穿力强，节能，环保；
3.一体式控制系统，安装方便；
4.压脚、机针、送布牙同步送料，缝纫性能稳定；
5.内置绕线器，绕线便捷；
6.操作空间: 260x120mm;
7.自动剪线、自动倒缝、自动抬压脚按具体机型配置，详见参数表。

1. Optimized machine housing and main motor for low-noise operation.
2. A 750 W direct-drive motor provides strong needle penetration and energy savings.
3. Integrated controls simplify installation.
4. Synchronized presser-foot, needle and feed-dog movement ensures stable sewing.
5. Built-in bobbin winder for convenient winding.
6. Working space: 260 × 120 mm.
7. Automatic trimming, backtacking and foot lifting vary by model; see specifications.

SF-0330

综合送料平缝机

COMPOUND-FEED LOCKSTITCH SEWING MACHINE



/参数一览表/ Technical Specifications

型号 Model	最高转速 (rpm) Max Speed	送布方式 Feed Mechanism	针距 (mm) Stitch Length	机针型号 Needle System	针杆行程 (mm) Needle Stroke	压脚提升 (mm) Presser Foot Lift	适用缝线 Thread Spec	自动剪线 Auto Trimmer	自动抬压脚 Auto Lifter	自动倒缝 Auto Backtack	工作空间 (mm) Operating Space	面料厚度 Material (M/H)
SF-0330-D3	2000	综合送料 Compound	8	DP×17 #19–23	37	6/13	20/3	★	-	★	260X120	M/H
SF-0330-D4	2000	综合送料 Compound	8	DP×17 #19–23	37	6/13	20/3	★	★	★	260X120	M/H
SF-0330-D	2000	综合送料 Compound	8	DP×17 #19–23	37	6/13	20/3	-	-	-	260X120	M/H
SF-0330	2000	综合送料 Compound	8	DP×17 #19–23	37	6/13	20/3	-	-	-	260X120	M/H

SF-0358-D3/D4

机电一体化高速同步带刀平缝机

COMPUTERISED TOP &BOTTOM FEEDING MACHINE WITH KNIFE







本机采用连杆式上下送料及压脚交替提升机构，送料顺畅。内置伺服电机直驱，启停精准。一体式电脑控制抗干扰力强，自动功能按具体机型配置，详见参数表。缝制时可同时切边，线迹稳定、切边整齐。切刀可选与针杆同步或异步动作。适用于皮革、帆布、坐垫、沙发、箱包及牛仔服装。

Link-type top and bottom feed with alternating presser-foot lift provides smooth feeding. The built-in servo motor offers precise starting and stopping. Integrated controls resist interference. Automatic functions vary by model (see specifications). Fabric edges are trimmed during sewing. Synchronous or asynchronous cutter movement is available. For leather, canvas, cushions, sofas, bags and denim.

SF-4400D/4420D

SINGLE-DOUBLE NEEDLE HEAVY DUTY COMPOUND FEED LOCKSTITCH SEWING MACHINE

单/双针综合送料厚料平缝机



SF-4400D-L-18/4420D-L-18

LONG ARM SINGLE-DOUBLE NEEDLE HEAVY DUTY COMPOUND FEED LOCKSTITCH SEWING MACHINE

长臂单/双针综合送料厚料平缝机



/参数一览表/ Technical Specifications

型号 Model	机针 Needle	针距 (mm) Stitch Length	压脚提升 (mm) Presser Foot Lift	拨线装置 Thread Wiper	自动剪线 Auto Trimmer	送布/倒缝 Feed / Reverse	自动倒缝 Auto Backtack	厚料 Heavy Duty (H)	最高转速 (rpm) Max Speed	离合马达 Clutch Motor	直驱 Direct Drive Motor	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-0358-D3	DP×17 #20–23	8	7/13	-	★	★	-	★	2300	-	★	665X255×500	37/45

型号 Model	最高转速 (rpm) Max Speed	机针 Needle	中厚料 (M) Medium	重厚料 (H) Heavy	特厚料 (XH) Extra Heavy	送布方式 Feed Type	工作空间 (mm) Operating Space	针距 (mm) Stitch Length	压脚提升 (mm) Presser Foot Lift	综合送布 Compound Feed	直驱电机 Direct Drive	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-4400	1800	135x17 DPX17 160	★	★	-	-	250x100	9	8-13	★	★	710X270×680	36/47
SF-4400L	1800	135x17 DPX17 160	★	★	-	-	350x150	9	8-13	★	★	710X270×680	36/47
SF-4420	1800	135x17 DPX17 160	★	★	-	-	250x100	9	8-13	★	★	710X270×680	36/47
SF-4420L	1800	135x17 DPX17 160	★	★	-	-	350x150	9	8-13	★	★	710X270×680	36/47

SF-1510N/1510D/1510D-7

直驱单针中厚料综合送料平缝机

SINGLE NEEDLE COMPOUND FEED HEAVY DUTY LOCKSTITCH SEWING MACHINE



特点：

综合送料，全自动供油系统，大旋梭，压脚交替量调节盘。

EQUIPMENT:

Compound feed, automatic lubrication, large hook and presser-foot alternating-lift adjustment dial.

SF-1510D-7:

气动抬压脚，气动倒缝，自动切线，前后加固缝，自动压脚交替量转换，补针功能。

广泛适用于缝制皮革制品，沙发，箱包，汽车内饰等。

SF-1510D-7:

Pneumatic foot lifting and reverse feed; automatic thread trimming, backtacking and alternating-lift adjustment; stitch compensation.

For leather goods, sofas, bags and automotive upholstery.








/参数一览表/ Technical Specifications

型号 Model	最高转速 (rpm) Max Speed	针距 (mm) Stitch Length	机针型号 Needle System	针杆行程 (mm) Needle Stroke	压脚提升 (mm) Presser Foot Lift	适用缝线 Thread Spec	自动剪线 Auto Trimmer	自动抬压脚 Auto Lifter	自动倒缝 Auto Backtack	工作空间 (mm) Operating Space	面料厚度 Material (M/H)
SF-1510N	2500	9	DP×17 #19–23	36	9/16	4-8#	-	-	-	255X105	M/H
SF-1510D	2500	9	DP×17 #19–23	36	9/16	4-8#	-	-	-	255X105	M/H
SF-1510D-7	2500	9	DP×17 #19–23	36	9/16	4-8#	★	★	★	255X105	M/H

SF-1510D-AE

直驱综合送料自动切包一体机

DIRECT-DRIVE COMPOUND-FEED AUTOMATIC TRIMMING AND BINDING MACHINE



SF-1510DL-AE

直驱综合送料加大型切包一体机

LARGE-FORMAT DIRECT-DRIVE COMPOUND-FEED TRIMMING AND BINDING MACHINE



SF-1510D-AE

综合送料，全自动供油系统，大旋梭，省时省力，切包边一体机构可靠，操作方便，性能卓越。

侧切边结构，缝制时同时轻松切除缝料边，广泛适用于床垫， 被子，坐垫家纺用品，汽车坐垫内饰等产品的切包边一体化工序

可选配置：

气动抬压脚，下吹料装置，气浮台板，红外线自动感应牵引装置，吸尘装置。

SF-1510D-AE

Compound feed, automatic lubrication and a large hook save time and effort. The integrated side-trimming and binding mechanism is reliable and easy to operate. It trims fabric edges during sewing, for mattresses, quilts, cushions and automotive upholstery.

OPTIONS:

Pneumatic foot lifter, downward air blow, air-flotation table, infrared puller and dust extraction.







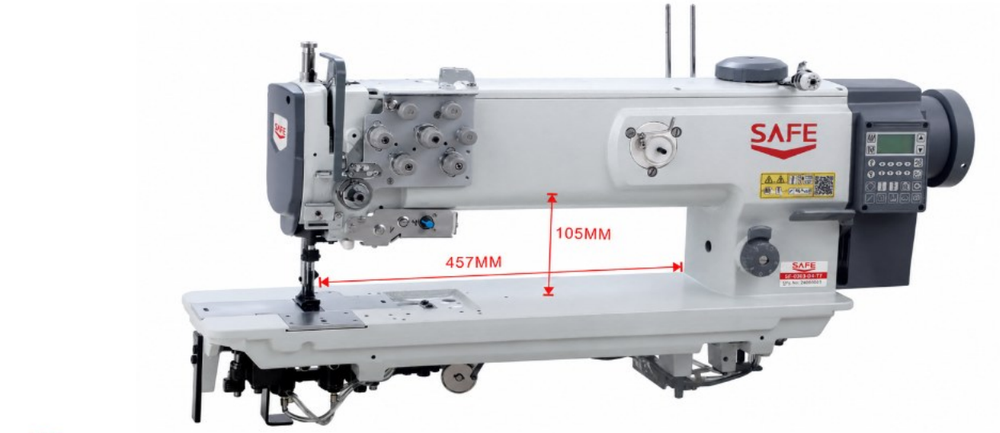

/参数一览表/ Technical Specifications

型号 Model	线迹 Stitch Type	最高转速 (rpm) Max Speed	送布方式 Feed Mechanism	针距 (mm) Stitch Length	机针型号 Needle System	针杆行程 (mm) Needle Stroke	直驱马达 Direct Drive Motor	压脚提升 (mm) Presser Foot Lift	适用缝线 Thread Spec	工作空间 (mm) Operating Space	面料厚度 Material (M/H)
SF-1510D-AE	★	2000	综合送料 Compound	9	DP×17 #19–23	36	★	9/16	4-8#	255X105	M/H
SF-1510DL-AE	★	2000	综合送料 Compound	9	DP×17 #19–23	36	★	9/16	4-8#	360X125	M/H

SF-1560L-18/1560DL-18/1560DL-18-7

直驱双针中厚料综合送料平缝机

DOUBLE NEEDLE COMPOUND FEED HEAVY
DUTY LOCKSTITCH SEWING MACHINE



特点：

综合送料，全自动供油系统，大旋梭，新型送布机构，压脚交替量调节盘。
加大操作空间457*105/125mm, 便于缝制大面积物料。

EQUIPMENT:

Compound feed, automatic lubrication, large hook, improved feed mechanism and alternating-lift adjustment dial.
Enlarged working space: 457 × 105/125 mm, for large workpieces.

SF-1560DL-18-7:

气动抬压脚，气动倒缝，自动切线，前后加固缝，自动压脚交替量转换，电子手轮，补针功能。
双针针位：4.8/6.4/7.9/9.5/12.7/25.4mm
广泛适用于缝制皮革制品，沙发，箱包，汽车内饰等。

SF-1560DL-18-7:

Pneumatic foot lifting and reverse feed; automatic thread trimming, backtacking and alternating-lift adjustment; electronic handwheel; stitch compensation.
Twin-needle gauge: 4.8/6.4/7.9/9.5/12.7/25.4 mm
For leather goods, sofas, bags and automotive upholstery.



/参数一览表/ Technical Specifications

型号 Model	最高转速 (rpm) Max Speed	送布方式 Feed Mechanism	针距 (mm) Stitch Length	机针型号 Needle System	针杆行程 (mm) Needle Stroke	压脚提升 (mm) Presser Foot Lift	适用缝线 Thread Spec	自动剪线 Auto Trimmer	自动抬压脚 Auto Lifter	自动倒缝 Auto Backtack	工作空间 (mm) Operating Space	面料厚度 Material (M/H)
SF-1560L-18	1800	综合送料 Compound	9	DP×17 #19–23	36	9/16	4-8#	-	-	-	457X105/125	M/H
SF-1560DL-18	1800	综合送料 Compound	9	DP×17 #19–23	36	9/16	4-8#	-	-	-	457X105/125	M/H
SF-1560DL-18-7	1800	综合送料 Compound	9	DP×17 #19–23	36	9/16	4-8#	★	★	★	457X105/125	M/H

SF-1560L-25/1560DL-25/1560DL-25-7

直驱双针中厚料综合送料平缝机

DOUBLE NEEDLE COMPOUND FEED HEAVY
DUTY LOCKSTITCH SEWING MACHINE



特点：

综合送料，全自动供油系统，大旋梭，新型送布机构，压脚交替量调节盘。
加大操作空间635*105/125mm, 便于缝制大面积物料。

EQUIPMENT:

Compound feed, automatic lubrication, large hook, improved feed mechanism and alternating-lift adjustment dial.
Enlarged working space: 635 × 105/125 mm, for large workpieces.

SF-1560DL-25-7:

气动抬压脚，气动倒缝，自动切线，前后加固缝，自动压脚交替量转换，电子手轮，补针功能。
双针针位：4.8/6.4/7.9/9.5/12.7/25.4mm
广泛适用于缝制皮革制品，沙发，箱包，汽车内饰等。

SF-1560DL-25-7:

Pneumatic foot lifting and reverse feed; automatic thread trimming, backtacking and alternating-lift adjustment; electronic handwheel; stitch compensation.
Twin-needle gauge: 4.8/6.4/7.9/9.5/12.7/25.4 mm
For leather goods, sofas, bags and automotive upholstery.



/参数一览表/ Technical Specifications

型号 Model	最高转速 (rpm) Max Speed	送布方式 Feed Mechanism	针距 (mm) Stitch Length	机针型号 Needle System	针杆行程 (mm) Needle Stroke	压脚提升 (mm) Presser Foot Lift	适用缝线 Thread Spec	自动剪线 Auto Trimmer	自动抬压脚 Auto Lifter	自动倒缝 Auto Backtack	工作空间 (mm) Operating Space	面料厚度 Material (M/H)
SF-1560L-25	1800	综合送料 Compound	9	DP×17 #19–23	36	9/16	4-8#	-	-	-	635X105/125	M/H
SF-1560DL-25	1800	综合送料 Compound	9	DP×17 #19–23	36	9/16	4-8#	-	-	-	635X105/125	M/H
SF-1560DL-25-7	1800	综合送料 Compound	9	DP×17 #19–23	36	9/16	4-8#	★	★	★	635X105/125	M/H

SF-1341D/1341D-7

直驱筒式综合送料平缝机

CYLINDRICAL BED COMPOUND
FEED LOCKSTITCH SEWING MACHINE



适用于皮包，箱包，手提袋，沙发，鞋类，
小皮件等缝制筒型物品与曲状物品。

Suitable for cylindrical and curved items, including leather bags, luggage, handbags, sofas, footwear and small leather goods.

1.采用独有的精准综合式送料机构，车缝顺畅自如，缝目均匀美 观，即使厚料车缝亦能达到要求；
2.流行型针板形状，适合筒型缝制；

3.新型的缝目调整机构，不但设定精准，且可以简易的调整前进 缝与倒缝之缝目大小，而倒缝装置，亦操作简单。

1. A precise compound-feed mechanism produces smooth, even stitches, including on heavy materials.
2. The streamlined needle plate suits cylindrical sewing.
3. The new stitch-length adjustment mechanism allows precise forward and reverse stitch settings, with easy reverse-feed operation.





SF-341

单针综合送料筒型车

SINGLE-NEEDLE COMPOUND FEED
CYLINDER SEWING MACHINE



/参数一览表/ Technical Specifications

型号 Model	最高转速 (rpm) Max Speed	机针型号 Needle System	针杆行程 (mm) Needle Stroke	中厚料 (M) Medium	重厚料 (H) Heavy	特厚料 (XH) Extra Heavy	送布方式 Feed Type	针距 (mm) Stitch Length	压脚提升 (mm) Presser Foot Lift	切刀/特殊功能 Cutter / Special	直驱电机 Direct Drive Motor	净/毛重 N.W/G.W (kg)	包装尺寸 (mm) Packing Size
SF-1341D	2500	DP x 17	36	★	★	-	综合送料 Compound	9	9-16	-	★	51/57	660X326X640
SF-1341D-7	2500	DP x 17	36	★	★	-	综合送料 Compound	9	9-16	-	★	51/57	660X326X640
SF-341	2000	DP x 17	33.2	★	★	-	综合送料 Compound	6	8-15	-	★	38/40	580X300X610
SF-341A	2000	DP x 17	33.2	★	★	-	综合送料 Compound	6	8-15	-	★	38/40	580X300X610

SF-8B

直驱筒式综合送料平缝机系列

DIRECT DRIVE CYLINDRICAL BED
COMPOUND FEED LOCKSTITCH SEWING
MACHINE SERIES





采用三同步综合送料，缝制厚薄物品，均匀美观。改良新型结构设计。增加使用性能，操 作时更加方便。适用于包袋、玩具、文具等各种物料的车缝。

Compound feed produces even, neat stitches on light and heavy materials. The improved structure enhances performance and simplifies operation. Suitable for bags, toys, stationery and similar products.

SF-335A

单针综合送筒型车(滚边专用)

SINGLE NEEDLE CYLINDER BED WITH
UNISON FEED LOCKSTITCH SEWING
MACHINE
(FOR BINDING USE)
适用于鞋业滚边、箱包滚边、沙发制造、皮包合成及高级运动器材
圆筒成形。
For binding shoes and bags, sofa production, leather-bag assembly and forming tubular parts for high-grade sports equipment.



SF-246D/246

直驱筒式综合送料平缝机系列

CYLINDRICAL BED COMPOUND
FEED LOCKSTITCH SEWING MACHINE SERIES
自动供油型
AUTO LUBRICATED

/参数一览表/ Technical Specifications

型号 Model	最高转速 (rpm) Max Speed	机针型号 Needle System	中厚料 (M) Medium	重厚料 (H) Heavy	特厚料 (XH) Extra Heavy	送布方式 Feed Type	工作空间 (mm) Operating Space	针距 (mm) Stitch Length	压脚提升 (mm) Presser Foot Lift	包缝/特殊功能 Binder / Special	直驱电机 Direct Drive Motor	净/毛重 N.W/G.W (kg)	包装尺寸 (mm) Packing Size
SF-8B	2200	DPX17 22#	★	★	-	综合送料 Compound	-	0-6	7-13	-	★	40/43	585X260X525
SF-8B-D	2200	DPX17 22#	★	★	-	综合送料 Compound	-	0-6	7-13	-	★	41/46	660X326X640
SF-335A	2200	DPX5 17#-23#	-	★	★	-	-	0-6	7-13	★	-	25/33	675X275X470
SF-246	2000	DP x 17	★	★	-	综合送料 Compound	-	6	8-15	-	★	33/38	570X270X640
SF-246D	2000	DP x 17	★	★	-	综合送料 Compound	-	6	8-15	-	★	38/42	590X315X620

SF-0388Z-D4

电脑四自动足球机

COMPUTERIZED FOOTBALL SEWING MACHINE
WITH FOUR AUTOMATIC FUNCTIONS



高端无缝线迹
High-end seamless stitch





采用750W功率直驱伺服系统，可顺畅剪切较粗的球类专用线。配备电子松线、内置气动抬压脚、球类专用夹线器及组合式针距座，操作简便，线迹稳定。满足无缝足球生产需求，噪音低、能耗低。



The SF-0388Z-D4 uses a 750 W direct-drive servo system to trim thick ball-sewing thread smoothly. Electronic thread release, a built-in pneumatic foot lifter, a ball-thread clamp and a combined stitch-length adjustment assembly simplify operation and stabilize stitching. Designed for seamless football production, it offers low noise, low energy use and a refined design for ball manufacturing.



球类专用夹线器
Dedicated thread clamp for balls



750W 功率直驱伺服系统
750W power direct drive servo system



无死角LED 照明工作灯
No dead angle LED lighting work light



内置气动自动抬压脚装置
Built-in pneumatic automatic foot lifter

SF-1341D-ZQ

直驱筒式综合送料足球机

DIRECT-DRIVE CYLINDER-BED
COMPOUND-FEED FOOTBALL SEWING MACHINE

/参数一览表/ Technical Specifications

型号 Model	机针 Needle	针距 (mm) Stitch Length	压脚提升 (mm) Presser Foot Lift	拨线装置 Thread Wiper	自动剪线 Auto Trimmer	送布/倒缝 Feed / Reverse	自动倒缝 Auto Backtack	厚料 Heavy Duty (H)	最高转速 (rpm) Max Speed	离合马达 Clutch Motor	直驱 Direct Drive Motor	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-0388Z-D4	DP×17 #20-23	8	7/13	★	★	★	★	★	2300	-	★	730X330X570	41/48

型号 Model	最高转速 (rpm) Max Speed	机针型号 Needle System	针杆行程 (mm) Needle Stroke	中厚料 (M) Medium	重厚料 (H) Heavy	特厚料 (XH) Extra Heavy	送布方式 Feed Type	针距 (mm) Stitch Length	压脚提升 (mm) Presser Foot Lift	切刀/特殊功能 Cutter / Special	直驱电机 Direct Drive Motor	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-1341D-ZQ	2000	DP x 17	36	★	★	-	综合送料 Compound	6	9-16	-	★	660X326X640	51/57

SF-591/592

直驱单双针三自动电脑罗拉车

DIRECT-DRIVE SINGLE/TWIN-NEEDLE
ROLLER-FEED SEWING MACHINE
WITH THREE AUTOMATIC FUNCTIONS

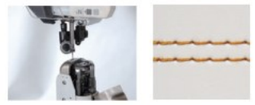
1.SF-591/592 型系列高速缝纫机，用于制鞋业。
2.特点适用于缝制高档皮鞋、包装、手套、帽子等弧形中厚料物品。
3 .该机型完全采用电子控制，无需压缩空气。
4.配套零件采用了优化的运动学原理，保证最佳的缝纫效果。
5.采用过载离合器，用于旋梭保护。
6.可方便和精确调节的机针挡板。
7.有预编程功能的多功能开关内置在机头中； 一倒缝/间歇锁定-预设速度的选择。

1. High-speed SF-591/592 machines for footwear production.
2. For curved, medium-heavy items such as leather shoes, bags, gloves and hats.
3. Fully electronic control; no compressed air required.
4. Optimized component kinematics ensure sewing quality.
5. An overload clutch protects the hook.
6. The needle guide is easy to adjust precisely.
7. An integrated programmable switch controls reverse sewing, intermittent locking and preset speed selection.





SF-591



SF-592

自动剪线 Automatic thread trimming
自动倒缝 Automatic backtacking
自动抬压脚 Automatic presser-foot lifting

针位可根据用户要求选择：
Needle gauge could be set as customer request, includes 1.2mm ,1.4mm,1.6mm,2.0mm,2.2mm,2.8mm

SF-1591/1592

步进电脑罗拉车

STEPPING COMPUTER ROLLER SEWING MACHINE

该系列机型广泛使用于各类高档皮鞋、运动鞋、箱包、手套、皮革、鞋服帽配件等中厚料制品缝纫工艺。采用数字化控制针距，免维护。
For high-grade leather shoes, sports shoes, bags, gloves, leather goods and garment accessories made of medium-heavy materials. Digital stitch-length control is maintenance-free.











型号 Model	最高转速 (rpm) Max Speed	机针型号 Needle System	薄料 (L) Light	中厚料 (M) Medium	重厚料 (H) Heavy	针距 (mm) Stitch Length	针数 Needle Count	可选针位 (mm) Optional gauge	线数 Thread Count	针杆行程 (mm) Needle Stroke	压脚提升 (mm) Presser Foot Lift	直驱电机 Direct Drive Motor	功率 (W) Power	净/毛重 N.W/G.W (kg)	包装尺寸 (mm) Packing Size
SF-591/1591	3000	DPX5 19-22#	★	★	★	5	1	1.2-2.8	2	41	8	★	370	49/56	670X330X680
SF-592/1592	3000	DPX5 19-22#	★	★	★	5	2	1.2-2.8	4	41	8	★	370	49/56	670X330X680



SF-3803D-P
三针直驱链式平缝机（带拖轮）

INTEGRATED SERVO MOTOR 3-NEEDLE CHAINSTITCH SEWING MACHINE FOR THICK MATERIAL（WITH PULLER)



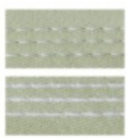
SF-3802D
双针直驱链式平缝机

INTEGRATED SERVO MOTOR 2-NEEDLE CHAINSTITCH SEWING MACHINE FOR THICK MATERIAL



SF-3803-PL
三针直驱链式平缝机（带拖轮）

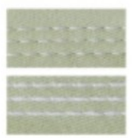
INTEGRATED DIRECT DRIVE 3-NEEDLE CHAINSTITCH SEWING MACHINE FOR THICK MATERIAL（WITH PULLER)





SF-3803
双针直驱链式平缝机

INTEGRATED DIRECT DRIVE 2-NEEDLE CHAINSTITCH SEWING MACHINE FOR THICK MATERIAL



/参数一览表/ Technical Specifications

型号 Model	最高转速 (rpm) Max Speed	机针型号 Needle System	中厚料 (M) Medium	重厚料 (H) Heavy	特厚料 (XH) Extra Heavy	送布方式 Feed Type	针距 (mm) Stitch Length	压脚提升 (mm) Presser Foot Lift	切刀/特殊功能 Cutter / Special	直驱电机 Direct Drive Motor	净/毛重 N.W/G.W (kg)	包装尺寸 (mm) Packing Size
SF-3803D-P	4000	TVX7 9-21#	★	★	-	综合送料 Compound	1.4-4	8-10	-	★	51/57	635X245X565
SF-3803-PL	4000	TVX7 9-21#	★	★	-	综合送料 Compound	1.4-4	8-10	-	★	51/57	635X245X565
SF-3802D	4000	TVX7 9-21#	★	★	-	综合送料 Compound	1.4-4	8-10	-	★	48/50	635X245X565
SF-3803	4000	TVX7 9-21#	★	★	-	综合送料 Compound	1.4-4	8-10	-	★	48/50	635X245X565

SF-8452E/8752E
直驱双针全自动送油高速平缝车

DIRECT-DRIVE TWIN-NEEDLE LOCKSTITCH HIGH SPEED, AUTOMATIC LUBRICATION

适用于缝制衬衫、制服、牛仔裤、大衣或类似服装。对缝料的适应性强由于机针和送布牙同步送料，能防止缝料滑移。适用于高质量的双线迹明缝和装饰工序。

Suitable for shirts, uniforms, jeans, coats and similar garments. Synchronized needle and feed-dog movement prevents fabric slippage, enabling high-quality twin-row topstitching and decorative sewing.





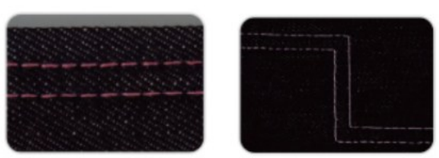
SF-8450D/8420D
一体直驱双针高速平缝车

INTEGRATED DIRECT DRIVE DOUBLE NEEDLE LOCKSTITCH SEWING MACHINE



SF-8845E/8842E
直驱双针微油高速平缝车

DIRECT-DRIVE TWIN-NEEDLE HIGH-SPEED LOCKSTITCH MACHINE WITH MINIMAL LUBRICATION





/参数一览表/ Technical Specifications

型号 Model	最高转速 (rpm) Max Speed	机针型号 Needle System	中厚料 (M) Medium	重厚料 (H) Heavy	特厚料 (XH) Extra Heavy	送布方式 Feed Type	针距 (mm) Stitch Length	压脚提升 (mm) Presser Foot Lift	直驱电机 Direct Drive Motor	净/毛重 N.W/G.W (kg)	包装尺寸 (mm) Packing Size
SF-8452E/8752E	3000	DPX5 11-21#	★	★	-	综合送料 Compound	0-4	7-13	★	68/72	720X320X670
SF-8450D/8420D	3000	DPX5 11-21#	★	★	-	综合送料 Compound	0-4	7-13	★	68/72	720X320X670
SF-8845E/8842E	3000	DPX5 11-21#	★	★	-	综合送料 Compound	0-4	7-13	★	68/72	720X320X670

SF-1790A-DH

电脑直驱锁眼机（大豪）

INTELLIGENT COMPUTERIZED FLAT HEAD
BUTTON HOLE MACHINE (DAHAO CONTROL BOX)



SF-1790

电脑直驱锁眼机

INTELLIGENT COMPUTERIZED FLAT HEAD
BUTTON HOLE SEWING MACHINE



/参数一览表/ Technical Specifications

机种名 Model name	SF-1790A-DH	SF-1790
针杆行程 Needle bar stroke	34.6mm	
切布刀尺寸 Size of cloth cutting knife	6.4~31.8mm(1/4"~1-1/4")	
套结宽幅 Bar tack width	Max.5.0mm(with special-specification part: Max10mm*)	
锁眼长度 Buttonhole length	Max.41mm(optional:70mm,120mm)	
针振动分解能 Needle-swing resolution	0.05mm	
面线夹线器 Needle thread tension	电子夹线器(电子线张力调整器) Active tension(electronic thread tension control system)	
针数 Number of stitches	锁眼尺寸，根据缝制自动计算 Automatically computed from the size of the buttonhole and stitch pitch	
使用机针 (出厂预装) Needle (at the time of delivery)	DPx5(#11J)#11J~#14J DPx5(#11J)#11J~#14J	
使用旋梭 Hook	DP类型全回转旋梭 DPtype, full-rotaryhook Non-lubricated hook (optional)	
压脚提升量 Lift of the work clamp	14mm(逆转针上升时17mm) 14mm (17mm when the reverse rotation needle-up function is used)	
自动抬压脚装置 Auto-lifter	标准装备(脉冲马达式) Provided as standard(stepping motor type)	
针摆驱动方式 Needle-swing drive	脉冲马达驱动 Stepping motor	
送布驱动方式 Fabric-feed drive	脉冲马达间隔送布 Intermittent feed by stepping motor	
切布刀驱动方式 Fabric-cutting knife drive	脉冲马达驱动 Stepping motor	
标准花样数 Number of standard patterns	31花样 31 patterns	
可存储花样数 Number of patterns that can be input	最大99花样 Max. 99 patterns	
底线卷线装置 Bobbin thread winder	机头内置式 Built into the machine head	
头部驱动装置 Machine head drive system	小型AC伺服马达(直接驱动方式) Compact AC servomotor(direct-drive system)	
电源/耗电量 Power requirement / Power consumption	单相220V / 250VA Single-phase 220V / 250VA	
供油方式 Lubrication	仅旋梭部微量供油 Only the hook section needs a minute-quantity lubrication.	
使用油 Lubricating oil	旋梭部: New Defrix Oil No.1(ISO VG7相当) Hook: New Defrix Oil No.1(equivalent to ISO Vg7)	
重量 Weight	头部(带马达)55kg,电控装置6kg Machine head (including motor): 55 kg; control box: 6 kg	
包装尺寸 Package size	760×380×550 mm	
体积 Volume	0.15884m^3	

SF-1790DF-AFD

电子平头锁眼机(自动送料)

ELECTRONIC BUTTONHOLE MACHINE
WITH AUTOMATIC FEEDING



SAFE

性能优势：

1.自动调节设定扣眼的花样及间隔尺寸，自带储存功能；
2.可选配或加装传送装置及缝台宽度；
3.主要应用于加工各类服饰的纽扣打孔工序；
4.自由间距与相同间距两种模式，可随意自由切换；
5.独立双气缸驱动压料装置，缝制物不易错位；
6.切布刀电机驱动，减少了切布的噪音；
7.电控参数优化，剪线更快；
8.新型的针摆机构，使调节更加方便；
9.锁眼最大缝28mm；
10.锁眼间距最大600mm；
11.最大功率下可缝制140件-180件/h。

Advantages：

1. Programmable buttonhole patterns and spacing, with built-in memory.
2. Optional feeding attachments and customizable sewing table width.
3. For buttonhole sewing on a variety of garments.
4. Switch between variable and equal spacing.
5. Independent twin-cylinder clamping helps prevent fabric shifting.
6. Motor-driven cutting knife reduces cutting noise.
7. Optimized controls provide faster thread trimming.
8. New needle-swing mechanism simplifies adjustment.
9. Maximum buttonhole length: 28 mm.
10. Maximum buttonhole spacing: 600 mm.
11. Output at maximum power: 140–180 pcs/h.

适用范围Application：

衬衫
SHIRT

/参数一览表/ Technical Specifications

最高缝纫速度 Highest sewing speed	3500rpm	**电压 Voltage**	220V
机针型号 Needle model	DP*5 (#11J) #11J-#14J	**净重 Net weight**	150kg
机器尺寸 Machine Dimensions	1.2*0.8*1.2m		
包装尺寸 Packing size	1.20*0.8*1.25m		

SF-781H

一体直驱齿轮款锁眼机(步进电机抬压脚)

INTEGRATED DIRECT-DRIVE BUTTONHOLE MACHINE (GEAR TYPE, STEPPER FOOT LIFTER)

本机采用步进电机装置，具有自动抬压脚功能，薄料、中厚料均宜用于各种针织、棉纺、化纤等织物的纽孔缝制；可缝制平线迹与三角线迹，线迹牢固美观；缝速高，纽孔长度、宽度及针数可调；设有自动润滑系统及自动剪线装置。

A stepper motor provides automatic presser-foot lifting. Suitable for buttonholes on light- to medium-heavy knit, cotton and synthetic fabrics. It produces firm, attractive flat and triangular stitches at high speed. Buttonhole length, width and stitch count are adjustable. Automatic lubrication and thread trimming simplify operation.



SF-798H

一体直驱同步带款锁眼机（步进电机抬压脚）

INTEGRATED DIRECT-DRIVE BUTTONHOLE MACHINE (TIMING-BELT TYPE, STEPPER FOOT LIFTER)







SF-781D-SM

步进电脑平头锁眼机

STEPPER COMPUTER FLAT HEAD BUTTON HOLE MACHINE

机电一体、安装方便，采用伺服电机驱动，具有低振动、低噪音、高效率的生产性能及优秀的缝制品质；自动剪线、抬压脚，高效省力；用步进电机驱动抬压脚和剪线功能，提高工作效率，降低劳动强度。

Integrated mechanical and electronic design simplifies installation. Servo drive provides low vibration, low noise, high efficiency and excellent stitch quality. Stepper-driven presser-foot lifting and thread trimming improve productivity and reduce operator effort.



/参数一览表/ Technical Specifications

型号 Model	机针型号及针数 Needle & Count	压脚提升 Presser Foot Lift	最高缝速 Max Speed	锁眼长度 Buttonhole Length	锁眼宽度 Buttonhole Width	自动切刀/切线 Auto Trimmer	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-781H	DP×5 (11#-14#) 1针	12 mm (15/32")	3600 rpm (S.p.m)	22 mm	2.5–4 mm (3/32"–5/32")	★	700×370×530	47/50
SF-798H	DP×5 (11#-14#) 1针	12 mm (15/32")	3600 rpm (S.p.m)	22 mm	2.5–4 mm (3/32"–5/32")	★	700×370×530	47/50
SF-781D-SM	DP×5 (11#-14#) 1针	12 mm (15/32")	3600 rpm (S.p.m)	22 mm	2.5–4 mm (3/32"–5/32")	★	700×370×530	47/50

SF-781DT

直驱高速平头锁眼机

DIRECT DRIVE HIGH-SPEED FLAT BUTTON-HOLE MACHINE



SF-781

高速平头锁眼机

HIGH-SPEED FLAT HEAD BUTTON HOLE MACHINE





SF-783H-NV

高速平头锁眼机（毛衣专用）

HIGH-SPEED FLAT-HEAD BUTTONHOLE MACHINE FOR SWEATERS





/参数一览表/ Technical Specifications

型号 Model	机针型号及针数 Needle & Count	压脚提升 Presser Foot Lift	最高缝速 Max Speed	锁眼长度 Buttonhole Length	锁眼宽度 Buttonhole Width	自动切刀/切线 Auto Trimmer	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-781DT	DP×5 (11#-14#) 1针	12 mm (15/32")	3600 rpm (S.p.m)	22 mm	2.5–4 mm (3/32"–5/32")	★	700×370×530	47/50
SF-781	DP×5 (11#-14#) 1针	12 mm (15/32")	3600 rpm (S.p.m)	22 mm	2.5–4 mm (3/32"–5/32")	★	700×370×530	47/50
SF-783H-NV	DP×5 (11#-14#) 1针	12 mm (15/32")	3600 rpm (S.p.m)	40 mm	2.5–4 mm (3/32"–5/32")	★	700×370×530	47/50

SF-9820

电脑凤眼机

EYELET BUTTON HOLE MACHINE





/参数一览表/ Technical Specifications

规格 Specifications	-00	-01	-02	
			L2230	L1826*1
面线剪线装置 Upper thread trimmer	长线剪切 Long thread cut	长线剪切 Long thread cut	短线剪切 Short thread cut	
底线剪线装置 Lower thread trimmer	无 None	长线剪切 Long thread cut	短线剪切 Short thread cut	
主要用途 Main applications	女装 Ladies' wear	男装，休闲装 Men's wear, casual wear	牛仔裤 Jeans	牛仔裤/裤装 Jeans, trousers
其他用途 Other applications	男装，休闲装，牛仔裤，裤装 Men's wear, casual wear, jeans, trousers	女装，牛仔裤，裤装 Ladies' wear, jeans, trousers		
功能 Function	剪线装置仅剪切面线。可缝纫最长为50 mm的扣眼。 The trimmer cuts only the needle thread. Maximum buttonhole length: 50 mm.	剪线装置将较长地剪切所有线头。在缝纫持续过程中可在更长距离内安全把握线尾。很合适要求精确剪切线头或手动剪线的情况。 The trimmer leaves long thread ends that are easy to hold during continued sewing. Suitable when precise manual trimming is required.	剪线装置将较短地剪切线头，这样可省去手动剪线的麻烦和降低耗线量。 The trimmer leaves short thread ends, eliminating manual trimming and reducing thread consumption.	
缝纫形状 Sewing shape				
缝纫长度 Sewing length	圆头锁眼: 8-50mm 直形钮孔: 5-50mm Round-head eyehole: 8-50mm Straight button hole: 5-50mm	圆头锁眼: 8-42mm 直形钮孔: 5-52mm Round-head eyehole: 8-42mm Straight button hole: 5-52mm	22-30 mm*2 L1422 (14-22 mm)*3 L1826 (18-26 mm)*3 L2634 (26-34 mm)*3 L3442 (34-42 mm)*3	18-26 mm*2 L1422 (14-22 mm)*3 L2230 (22-30 mm)*3 L2634 (26-34 mm)*3 L3442 (34-42 mm)*3
压脚长度(标准) Presser-foot length (standard)	30mm		30mm	26mm
刀垫的长度(标准) Cutting-block length (standard)	22mm		24mm	20mm
刀垫的长度(附件) Cutting-block length (accessory)	30mm		28mm	24mm
最高缝纫速度 Max. sewing speed	3500 RPM			
针码 Stitch pitch	0.5-2.0mm			
之字缝宽度 Zigzag sewing width	1.5 - 5.0 mm (在机械条件下最宽为4.0 mm之字缝宽度补偿最多为5.0) (In mechanical conditions, it is 4.0mm wide at most and the zigzag sewing width is 5.0 at most.)			
流线加固缝长度 Length of fastened sewing of stream line	0-20mm			
压脚高度 Presser-foot height	标准高度为12mm(最高可达16mm) Standard height is 12mm (may reach 16mm at highest)		16mm	
启动方式 Start mode	双踏板开关 Double pedal switch			
送布装置 Feed mechanism	3个脉冲马达的间歇送布(X, Y, θ) Intermittent feed by 3 pulse motors (X, Y, θ)			
机针*4 Needle*4	DOx558 Nm80 - Nm120 DOx558 Nm80 - Nm120 (SCHMETZ)			
机针(出厂设置)*5 Needle(Factory setting)*5	DOX558 Nm100	DOX558 Nm90		DOX558 Nm110
上轴马达 Upper shaft motor	AC 伺服马达550W AC servo motor 550W			
空气压力 Air pressure	主调整器: 0.5 MPa 锤压调整器: 0.4 MPa Main regulator: 0.5 MPa, Hammer pressure regulator: 0.4 MPa			
重量 Weight	机头: 约120 kg、操作盘: 约0.6 kg、控制箱: 14.2-16.2 kg(由目的地决定) Machine head: Approx. 120 kg, Operation panel: Approx. 0.6 kg, Control box: 14.2-16.2 kg(depending on the destination)			
电源 Power	单相(Single phase) 100V/200V, 三相(Three phases) 200V/220V/380V/400V, 400VA			
包装尺寸 Package size	130×89×133 cm			
总重 Weight (Gross)	135KG			

SF-9820-02-AMF

短剪线电脑凤眼机(自动送料)

EYELET ROUND HEAD BUTTON HOLE MACHINE WITH SHORT THREAD CUT （AUTOMATIC FEEDING ）



性能优势：

自动调节设定扣眼的花样及间隔尺寸，
自带储存功能，
可选配或加装传送装置及缝台宽度。



适用范围Application：

牛仔及针织物
Denim and knitted fabrics



Advantages：

Programmable buttonhole patterns and spacing, with built-in memory. feeding attachments and customized table widths are available.

/参数一览表/ Technical Specifications

最高缝纫速度 Highest sewing speed	3500 RPM	电压 Voltage	220V
线迹长度 Stitch length	1- 5 mm	机针 Needle	TV*5/21*
电控及电机 Electric control and motor	舒普Shoup	适用布料 Applicable cloth	牛仔及针织等布料 Denim and knitted fabrics
气动元件 Pneumatic components	SMC		

SF-1377D

高速电脑直驱钉扣机系列

DIRECT DRIVE HIGH-SPEED BUTTON STITCH MACHINE SERIES



只需要调节操作杆就可简单切换
◎ 和 ⊗ 钉扣功能。

Adjust the lever to switch between
◎ and ⊗ button-sewing patterns.



SF-373D

高速电脑直驱钉扣机系列

DIRECT DRIVE HIGH-SPEED BUTTON STITCH MACHINE SERIES

快速适应多种缝制要求,对应缝制的变化,可通过简单的操作进行从4孔到2孔钉扣形式的变更。操作方便、省电、高效率、低噪音、寿命长。

Switch easily between two-hole and four-hole button sewing to suit different requirements. Easy operation, low power consumption, high efficiency, low noise and long service life.



SF-373D-ASQD

全自动送扣钉扣机

AUTOMATIC BUTTON FEEDING AND ATTACHING MACHINE

1.钉扣机配此装置效率高,是人工机械式钉扣机的3倍以上,全自动送扣系统可以选定正反面(非标可定做),每次送扣时间为0.5秒,每分钟送扣120次左右,输钮系统方便简单,一键搞定。

2.纽扣适用范围8mm-25mm,四孔位,两孔位。

1. With this automatic feeder, efficiency is over three times that of manual mechanical button-attaching machines. The system selects the button face or reverse side; non-standard versions can be customized. Feeding takes 0.5 seconds per button, about 120 feeds per minute, with simple one-button operation.
2. Suitable for two-hole and four-hole buttons, 8–25 mm in diameter.



/参数一览表/ Technical Specifications

型号 Model	机针型号 Needle System	线数 Thread Count	纽扣直径 (mm) Button Size	钉扣孔距 (mm) Stitch Pitch (X/Y)	压脚提升 (mm) Presser Foot Lift	薄料 (L) Light	中厚料 (M) Medium	自动剪线 Auto Trimmer	最高缝速 (rpm) Max Speed	包装尺寸 (mm) Packing Size	重量 Weight
SF-1377D	14#–16# TQ×1 / TQ×7	1	10～28	X: 2.5–6.5 Y: 0–6.5	14	★	★	★	1500	580×440×430	33 kg
SF-373D	14#–16# TQ×1 / TQ×7	1	10～28	X: 2.5–6.5 Y: 0–6.5	14	★	★	★	1300	580×440×430	31 kg
SF-373D-ASQD	14#–16# TQ×1 / TQ×7	1	10–28	X: 2.5–6.5 Y: 0–6.5	14	★	★	★	1300	580×440×430	31 kg

SF-373E

步进款一体电控钉扣机

STEPPER MOTOR BUTTON ATTACHING MACHINE WITH INTEGRATED ELECTRONIC CONTROL

步进电机抬压脚,可调节力度大小抬压脚高低,速度快、噪音小、稳定性强;主要适用于二孔或四孔纽扣缝钉,若更换扣夹或添加附具,可适用于多种其他用途。

The stepper-driven presser-foot lifter offers adjustable force and lift height, with fast, quiet and stable operation. Mainly for two-hole or four-hole buttons. Replacing the button clamp or adding attachments enables other applications.





SF-373

高速钉扣机

HIGH-SPEED BUTTON STITCH MACHINE

适用于缝制双孔、四孔或立式纽扣至衬衫、西服衣裤、外套工作服等。若加附具,可缝钉带柄及其他纽扣。单踏板启动,自动抬压脚,自动剪线,缝钉牢固可靠,维修简便。

For attaching two-hole, four-hole or upright buttons to shirts, suits, coats and workwear. Attachments allow shank and other buttons to be sewn. Single-pedal operation, automatic foot lifting and thread trimming provide secure attachment and easy maintenance.



SF-998-373

自动送扣机(立扣)

AUTO-BUTTON FEEDER(SHANK BUTTON)

1.钉扣机配此装置效率高,是人工机械式钉扣机的3倍以上,全自动送
扣系统可以选定正反面(非标可定做),每次送扣时间为0.5秒,每分钟送扣120次左右,输钮系统方便简单,一键搞定。
2.纽扣适用范围5mm-28mm。

1. With this automatic feeder, efficiency is over three times that of manual mechanical button-attaching machines. The system selects the button face or reverse side; non-standard versions can be customized. Feeding takes 0.5 seconds per button, about 120 feeds per minute, with simple one-button operation.
2. Button diameter: 5–28 mm.



/参数一览表/ Technical Specifications

SF-373E	14#-18# TQx1	1	10~28	x(2.5-6.5) y(0-6.5)	14	>9 mm	★	★	★	1500	580X440X430	31 KG
SF-373	14#-16# TQx1TQx7	1	10~28	x(2.5-6.5) y(0-6.5)	14	3.6	★	★	★	1300	500X330X420	22/25

机器型号 Machine type	机针 Machine needle	针数 Number of stitches	额定钉扣速度 Rated fastening speed (PCS/min)	连续送扣速度 Continuous button feeding (PCS/min)	最高转速 Maximum speed (S.P.M)	压脚高度 Press foot height (mm)	纽扣直径 Button diameter (mm)	纽扣厚度 Button thickness (mm)	气压 Pressure (MPa)	电压 Voltage (VAC)
SF-998-373	14# TQx7	1	40-50	60-65	1500	13	5-28	10	0.35-0.40	VAC110/220V± 10%; 50/60Hz

SF-1903

高速电子钉扣机系列

HIGH SPEED ELECTRONIC DIRECT DRIVE BUTTON ATTACHING SEWING MACHINE



/参数一览表/ Technical Specifications

花样 Pattern No.	缝制形状 Stitch shape	缝线(根) Sewing thread (pcs.)	标准长度 Standard length X(mm)	标准长度 Standard length Y(mm)
1·34		6-6	3.4	3.4
2·35		8-8		
3		10-10		
4		12-12		
5·36		6-6		
6·37		8-8		
7		10-10		
8		12-12		
9·38		6-6		
10·39		8-8		
11		10-10		
12·40		6-6		
13·41		8-8		
14		10-10		
15·42		6-6		
16·43		8-8		
17		10-10		

花样 Pattern No.	缝制形状 Stitch shape	缝线(根) Sewing thread (pcs.)	标准长度 Standard length X(mm)	标准长度 Standard length Y(mm)
18·44		6	3.4	0
19·45		8		
20		10		
21		12		
22		16		
23·46		6	0	3.4
24		10		
25		12		
26·47		6-6	3.4	3.4
27		10-10		
28·48		6-6		
29		10-10		
30·49		5-5-5	3.0	2.5
31		8-8-8		
32·50		5-5-5		
33		8-8-8		

*(1)标准缝制长度X、Y，为扩大缩小率100%时。
The standard sewing dimensions X and Y apply at 100% scale.
(2)花样No.34~No.50、请在纽孔小的时候(1.5mm以下)使用。
Use patterns No. 34–50 for button holes 1.5 mm in diameter or smaller.

SF-1903ASS-977MD

全自动送扣钉扣

AUTOMATIC FEEDING DIRECT DRIVE BUTTON ATTACHING SEWING MACHINE



SF-1903ASS-977MD	
Max. sewing speed	2,700sti/min※
Button size	Type: round, flat button Diameter: Φ8–Φ32 mm 301: Φ8–Φ20 mm; 302: Φ10–Φ20 mm 选购件 Optional: Φ15–Φ32 mm
Stitch length	0.1-10mm (0.1mm step)
Needle bar stroke	45.7mm
Lift of the work clamp foot	Max.13mm
Auto-lifter	Provided as standard (stepping motor type)
Needle thread tension	Active tension (electronic thread tension control system)
Needle (at the time of delivery)	DPx17(#14)
Hook	Standard shuttle hook
Number of stitches that can be stored in memory	Max.20,000 stitches
Number of standard patterns	50 patterns
Number of data that can be input	200 patterns
Enlarging/Reducing facility	20-200%(1% step), Pattern enlargement/ reduction can be done by increasing/decreasing the stitch length
Memory medium	Internal memory
Bobbin thread counter	Provided as standard (up/down method)
Lubrication	Hook: minute-quantity lubrication
Sewing machine motor	Compact AC servomotor (direct-drive system)
Power consumption	250VA
Weight	Machine head (including motor): 42 kg; control box: 11.3 kg

SF-438DS-AFD-02

电子钉扣机(自动送料)

ELECTRONIC COMPUTERIZED BUTTON ATTACHING MACHINE (AUTOMATIC FEEDING AND RECEIVING)



性能优势：

1.加装自动送扣装置且缝台宽度可定制，智能调节钉扣间隔尺寸；
2.加装自动收料装置，节省人工；
3.机械、电控一体式设计；
4.新型抬压脚，可调节左右压脚间距，实现大小码通用；
5.无油针杆，杜绝污染；
6.最高缝速2700rpm；
7.采用无传动损失的电脑直驱方式，配备小型节电马达；
8.耗能与传统机型相比减少了35%；
9.最大功率下可缝制180件-240件/h。

Advantages：

1. Automatic button feeding, customizable table width and programmable button spacing.
2. Automatic collection reduces manual handling.
3. Integrated mechanical and electronic controls.
4. Adjustable left/right presser-foot spacing accommodates different sizes.
5. Oil-free needle bar prevents oil stains.
6. Maximum sewing speed: 2700 rpm.
7. Computer-controlled direct drive with a compact energy-saving motor.
8. Energy use reduced by 35% compared with traditional models.
9. Output at maximum power: 180–240 pcs/h.

适用范围Application：

衬衫
SHIRT

/参数一览表/ Technical Specifications

最高缝纫速度 Highest sewing speed	2700rpm	**电压 Voltage**	220V
机针型号 Needle model	DP*5 (#11J) #11J-#14J	**净重 Net weight**	180kg
机器尺寸 Machine Dimensions	2.2*1.05*1.2m		
包装尺寸 Packing size	2.25*1.10*1.25m		

SF-808D

电子金属扣钉扣机

SERVO-DRIVEN METAL SNAP ATTACHING MACHINE

1.有独特的电脑程序和机械双重保护装置。
2.采用交流伺服电机节能环保,远远优于传统省电模式,本机只有在钉扣瞬间才会启动电机工作,平时处于待机状态。
3.宽电压,能适用于160—260V电压。

1. Electronic and mechanical systems provide dual protection.
2. An energy-saving AC servo motor starts only during snap attachment and remains on standby between cycles, outperforming conventional power-saving modes.
3. Wide input voltage range: 160–260 V.



/参数一览表/ Technical Specifications

型号 Model	薄料 (L) Light	中厚料 (M) Medium	重厚料 (H) Heavy	电压/功率 Voltage / Power	气压 (MPa) Air Pressure	净/毛重 N.W/G.W (kg)	最高转速 (RPM) Max speed	包装尺寸 (mm) Packing Size
SF-808D	★	★	★	220V	0.6	127/157	4000	880x600x1580

SF-03-100SH

智能金属扣钉扣机

SERVO-DRIVEN SNAP ATTACHING MACHINE

1.有独特的电脑程序和机械双重保护装置。
2.采用交流伺服电机节能环保,远远优于传统省电模式,本机只有在钉扣瞬
间才会启动电机工作,平时处于待机状态。
3.宽电压,能适用于160—260V电压。

1. Electronic and mechanical systems provide dual protection.
2. An energy-saving AC servo motor starts only during snap attachment and remains on standby between cycles, outperforming conventional power-saving modes.
3. Wide input voltage range: 160–260 V.



/参数一览表/ Technical Specifications

型号 Model	气压 Atmospheric pressure	钉扣压力 Attaching button pressure	排气量 Air displacement	钉扣时间 Attaching button time	电压 Voltage	工作区域 Working area	保护模式 Protection mode	定位装置 Positioning device
SF-03-100SH	0.15~0.8MPa	150~650kgs	0.1m³/min	1s	220V	35mm	Intelligent hand guard detection system	Laser positioning light

SF-298-01

自动四合扣冲孔铆合机

AUTOMATIC SNAP FASTENER PUNCHING AND ATTACHING MACHINE



性能优势：

1.自动化程序：自动送料、定位、钉扣，支持单扣或连续钉扣模式；
2.多功能触摸屏：操作界面简洁易懂，数字化调整各种参数及程序设定；
3.高速高效：钉扣速度快(电机最高转速3000 RPM; ⩾50颗/分钟)；
4.兼容性高：市场通用模具，可适配不同尺寸（如5mm-15mm）和材质的
扣件；
5.脚踏送料：脚踏控制送料机构，上下扣同时送料；
6.冲孔打扣一体：支持4种钉扣模式：冲孔、铆合、冲孔钉扣、连续钉扣；
7.红外线定位：辅助定位，操作安全；
8.适用范围广：广泛适用于服装、皮具、鞋帽、箱包等用品的四合扣钉扣；

Advantages：

1. Automatic feeding, positioning and snap attachment, with single-cycle or continuous modes.
2. A multifunction touchscreen provides digital parameter and program settings.
3. Motor speed up to 3000 RPM; output ⩾50 pcs/min.
4. Common dies support different fastener materials and sizes, such as 5–15 mm.
5. Foot-controlled feeding delivers upper and lower fastener parts together.
6. Four modes: punching, riveting, combined punching and attachment, and continuous attachment.
7. Infrared positioning assists alignment and safe operation.
8. For attaching snap fasteners to garments, leather goods, shoes, hats and bags.

适用范围Application：

服装、皮具、鞋帽、箱包等用品的四合扣钉扣；

Snap fastener attachment for garments, leather goods, shoes, hats and bags.

/参数一览表/ Technical Specifications

电机最高转速 Motor speed	3000 RPM	**电压 Voltage**	220V
钉扣厚度 Button thickness	0.1-5 mm（扣端面厚度）	**钉扣外径大小 Fastener outside diameter**	5-15mm
气眼扣总厚度 Total eyelet thickness	3-8mm		
钉扣效率 Snap attaching output	⩾50颗/分钟 PC/MIN		

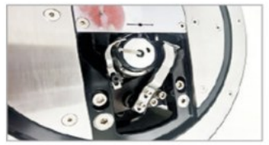
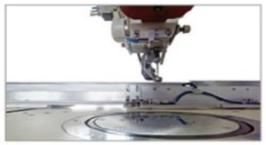
SF-13090S

机头旋转智能模板机（可自动升降头）

HEAD ROTATING INTELLIGENT TEMPLATE MACHINE
（LIFTING HEAD）



- 采用电机水平旋转剪线方式，厚料剪线更稳定。
  Motor-driven rotary trimming cuts thick threads reliably.
- 旋梭设计为立梭结构，针对厚料产品线迹美观，稳定性更强。
  A vertical rotary hook provides stable, neat stitches on heavy materials.
- 标配标准旋梭，可更换大旋梭。
  Standard hook supplied. A larger hook is optional.
- 机头可升降，提升高度最大50MM，增强产品的适应性。
  The head lifts up to 50 mm for greater versatility.
- 应用领域:汽车座垫、箱包皮具、家具沙发等各类厚料产品。
  For car seats, bags, leather goods, sofas and other heavy products.



/参数一览表/ Technical Specifications

型号 Model name	SF-13090S
名称 Name	机头升降旋转智能模板机 Machine Head Lifting Rotating Intelligent Template Machine
缝制范围 Sewing Area	1300mm×900mm
360°旋转头 360°Rotating	伺服马达600W Servo Motor 600W
线迹 Stitch	单针平缝 Single-needle lockstitch
最高缝纫速度 Max. Sewing Speed	2500针/分钟 2500sti/min
机头上升高度 Head Lift Height	50mm
送布装置 Feed System	X轴丝杆伺服马达600W X screw servo motor 600W Y轴丝杆伺服马达750W Y screw servo motor 750W
针距 Stitch Length	0.05-50mm
最大针数 Max Stitches	20000针/图案 20000stitches / program
间歇压脚上升量 Presser Foot Lift	22mm
间歇压脚行程 Presser Foot Stroke	0或2-10mm(出厂设置5mm) 0 or 2-10mm(factory setting 5mm)
旋梭 Rotary Hook	标准旋梭，可选大旋梭 Standard hook, optional large-capacity hook
切线装置 Thread Trimming Device	电机水平旋转 Motor horizontal rotation
数据存储方式 Data Storage Media	USB
主轴马达 Main Motor	AC伺服马达750W AC Servo Motor 750W
气压 Pressure	0.4-0.6 MPa 1.7 L/min

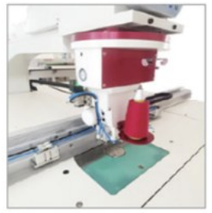
SF-13090X

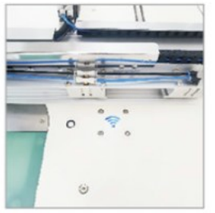
机头旋转智能模板机

HEAD ROTATING INTELLIGENT TEMPLATE MACHINE



- 机头360度旋转，线迹方向一致，确保线迹美观。
  The head rotates 360° to maintain stitch direction and quality.
- 丝杆传动，缝制精准。
  Screw drive ensures precise sewing.
- 智能操作系统，操作简单，轻松易学。
  Intelligent controls are simple to learn and operate.
- 模板自动识别系统，更换模板更加轻松。
  Automatic template recognition system makes it easier to change templates.



/参数一览表/ Technical Specifications

型号 Model name	SF-13090X
名称Name	机头旋转智能模板机 Machine Head Rotating Intelligent Template Machine
缝制范围Sewing Area	1300mmx900mm
360°旋转头 360°Rotating	伺服马达600W Servo Motor 600W
线迹Stitch	单针平缝 Single-needle lockstitch
最高缝纫速度 Max. Sewing Speed	3500针/分钟 3500sti/min
机头上升高度 Head Lift Height	无此功能 / N/A
送布装置 Feed System	X轴丝杆伺服马达600W X screw servo motor 600W Y轴丝杆伺服马达750W Y screw servo motor 750W
针距 Stitch Length	0.05-50mm
最大针数 Max Stitches	20000针/图案 20000stitches / program
间歇压脚上升量 Presser Foot Lift	22mm
间歇压脚行程 Presser Foot Stroke	0或2-10mm(出厂设置3mm) 0 or 2-10mm(factory setting 3mm)
旋梭 Rotary Hook	标准旋梭，可选大旋梭 Standard hook, optional large-capacity hook
切线装置 Thread Trimming Device	标准装备（圆刀） Standard (rotary knife)
数据存储方式 Data Storage Media	USB
主轴马达 Main Motor	AC伺服马达750W AC Servo Motor 750W
气压 Pressure	0.4-0.6 MPa 1.7 L/min

SF-13090T

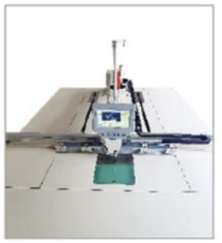
智能模板机

INTELLIGENT TEMPLATE MACHINE



- 机头设计为轴承挑线杆，无需供油，确保服装的干净整洁。
  The bearing-type take-up lever needs no oil, keeping garments clean.
- 底盘设计为全底座，使得机器更加稳定。
  A full-base design improves machine stability.
- 大操作空间，适应于多种服装操作。
  A large working area suits various garment operations.
- 应用于各类服装及服装工艺制作。
  For a wide range of garment sewing processes.






/参数一览表/ Technical Specifications

型号 Model name	SF-13090T
名称 Name	智能模板机 Intelligent Template Machine
缝制范围 Sewing Area	1300mm×900mm
线迹 Stitch	单针平缝 Single-needle lockstitch
最高缝纫速度 Max. Sewing Speed	3500针/分钟 3500sti/min
送布装置 Feed System	X轴丝杆伺服马达600W X screw servo motor 600W Y轴丝杆伺服马达750W Y screw servo motor 750W
针距 Stitch Length	0.05-50mm
最大针数 Max Stitches	20000针/图案 20000stitches / program
间歇压脚行程 Presser Foot Stroke	0或2-10mm(出厂设置3mm) 0 or 2-10mm(factory setting 3mm)
旋梭 Rotary Hook	标准旋梭，可选大旋梭 Standard hook, optional large-capacity hook
切线装置 Thread Trimming Device	标准装备（圆刀） Standard (rotary knife)
主轴马达 Main Motor	AC伺服马达600W AC Servo Motor 600W
气压 Pressure	0.4-0.6 MPa 1.7 L/min

SF-1310/2010/3020

电子花样机

ELECTRONIC PATTERN SEWING MACHINE



■ 完全按照缝制数据进行美观缝纫

Accurate stitching following the programmed pattern.



■ 通过操作盘可以简单调节各种参数

Adjust parameters easily from the operation panel.



■ 使用简单程序编辑器(选购件)

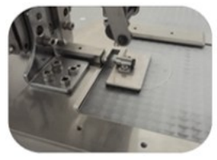
Easy-to-use programmer (optional)



/参数一览表/ Technical Specifications

型号 Model	SF-1310	SF-2010	SF-3020
缝制范围(X*Y) Sewing area(X*Y)	最大130*100mm Max.130*100mm	最大200*100mm Max.200*100mm	最大300*200mm Max.300*200mm
使用缝纫机 Sewing machine	平缝花饰缝纫机（2倍旋梭） Lock stitch pattern tacking machines		
线迹 Stitch form	单针平缝 Single needle lock stitch		
最大缝纫速度 Max.sewing speed	2,700针/分钟 2,700 sti/min		
送布装置 Feed mechanism	间歇送布（脉冲马达驱动） Intermittent feed (pulse motor drive)		
针距 Stitch length	0.05 - 12.7mm		
最大针数 Max.number of stitches	20,000针/1个图案 20,000 stitches per pattern		
压脚驱动 Work clamp drive	气动驱动 Pneumatic drive	气动驱动 Pneumatic drive	气动驱动 Pneumatic drive
压脚高度 Work clamp lift amount	气动最高30 mm Pneumatic: max. 30 mm	最高30mm Max.30mm	最高30mm Max.30mm
压脚 work clamp	一体压脚:Unit work clamp 分离式压脚:Separate work clamp	一体压脚:Unit work clamp 分离式压脚:Separate work clamp	一体压脚:Unit work clamp
间歇压脚上升量 Height of stepping presser foot	22mm	19.5mm	22mm
间歇压脚行程 Stepping presser foot stroke	0或2-10mm（出厂设置：3mm） 2 - 4.5mm, 4.5 - 10mm or 0 (Factory setting : 3 mm)		
旋梭 Hook	旋梭（标准旋梭是选购附件） Double-capacity shuttle hook (Standard capacity hook: Option)		
扫线装置 Thread wiper	标准装备 Standard equipment		
切线装置 Thread trimmer	标准装备 Standard equipment		
数据存储方式 Data storage media	闪存（使用CF卡可任意缝制图案），或者通过打板器使用USB Flash memory; add patterns via CF card or USB through the LCD programmer.		
马达 Motor	AC伺服马达550W AC servo motor 550W		
气压 Air pressure/consumption	0.5 MPa 1.7L / min		

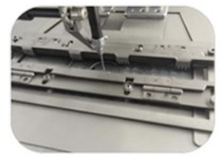
/选购配件/
Option Device:



翻转压脚
Flip-over presser foot



侧滑压脚
Side-sliding presser foot



简易贴袋
Pocket-setting attachment



定制模板
Custom-made



定制模板
Custom-made

SF-6040

600×400 mm电子花样机

600*400mm DIRECT DRIVE ELECTRONIC PATTERN SEWING MACHINE



- 步进驱动（X、Y采用步进电机驱动，线迹美观、噪音低、振动小）
  Stepper motor drive on the X and Y axes provides even stitches with low noise and vibration.
- 断线感应器(用于感应断线，检测到断线时缝纫操作将自动停止)
  The thread-break detector automatically stops sewing when a thread break is detected.
- 600X400mm的超大缝制范围，适用于箱包/安全气囊/服饰等的大花样
  The large 600X400mm sewing area accommodates large patterns on bags, airbags and garments.

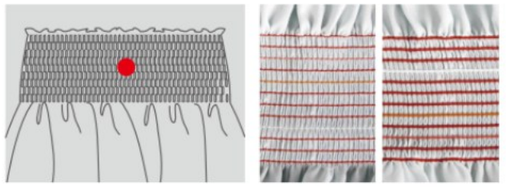
/参数一览表/ Technical Specifications

机种名 Model name	SF-6040
缝制范围(X*Y) Sewing area(X*Y)	600X400MM
线迹 Stitch form	单针平缝 Single needle lock stitch
最大缝纫速度 Max.sewing speed	2,800 针/分钟 2,800 sti/min
送布装置 Feed mechanism	间歇送布（脉冲马达驱动） Intermittent feed (pulse motor drive)
针距 Stitch length	0.05 - 12.7mm
最大针数 Max.number of stitches	20,000 针/1个图案 20,000 stitches per pattern
压脚驱动 Work clamp drive	气动驱动 Pneumatic drive
压脚高度 Work clamp lift amount	最高30mm Max.30mm
压脚 work clamp	一体压脚 Unit work clamp
间歇压脚上升量 Height of stepping presser foot	22mm
间歇压脚行程 Stepping presser foot stroke	0或2-10mm（出厂设置：3mm） 2 - 4.5mm, 4.5 - 10mm or 0 (Factory setting : 3 mm)
扫线装置 Thread wiper	标准装备 Standard equipment
切线装置 Thread trimmer	标准装备 Standard equipment
数据存储方式 Data storage media	USB
马达 Motor	AC伺服马达550W AC servo motor 550W
气压 Air pressure/consumption	0.5 MPa 1.7L / min

SF-VC008-25064VPQ-D/33048VPQ-D

多针双线链式缝纫机

DOUBLE CHAINSTITCH MACHINE





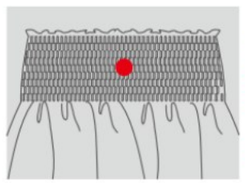
/参数一览表/ Technical Specifications

型号 Model	针数 Needle Count	线数 Thread Count	机针型号 Needle System	针位组 (inch) Needle Gauge	压脚提升 (mm) Presser Foot Lift	最高转速 (rpm) Max Speed
SF-VC008-25064VPQ-D	25	50	DVX57#14–16	1/4"	12	1500
SF-VC008-33048VPQ-D	33	66	DVX57#14–16	3/16"	12	1500

SF-VC008-45048P/VPQ-D

45针多针机

45 NEEDLE MULTI-NEEDLE MACHINE







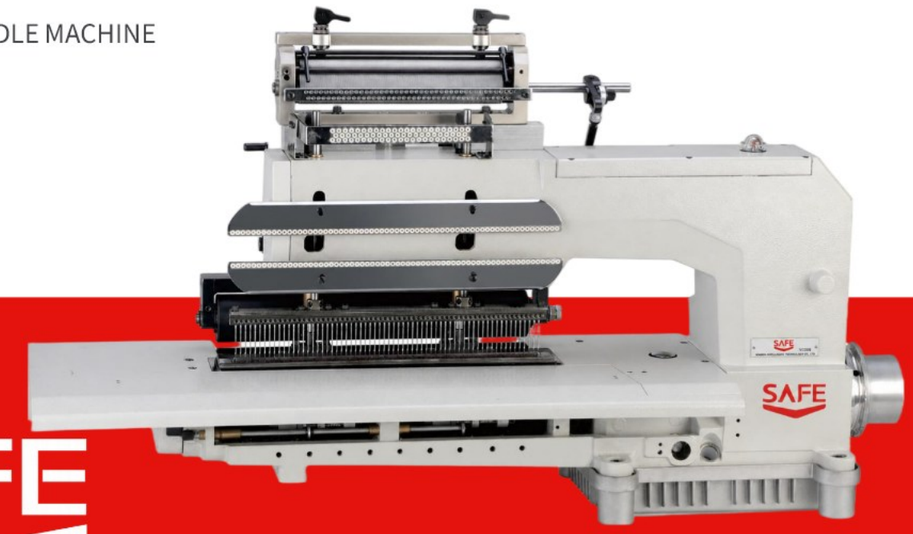
/参数一览表/ Technical Specifications

型号 Model	针数 Needle Count	线数 Thread Count	机针型号 Needle System	针位组 Needle Gauge	针距 (mm) Stitch Length	压脚提升 (mm) Presser Foot Lift	最高转速 (rpm) Max Speed
SF-VC008-45048P/VPQ-D	45	90	UOX113GS #11–#14	3/16"(4.8mm)	1.4-3.6	12	1500

SF-VC008-65048P/71048P

65针多针机

65 NEEDLE MULTI-NEEDLE MACHINE



适用范围 Application：

松紧带

Elastic bands



/参数一览表/ Technical Specifications

型号 Model	机针型号 Needle System	针数 Needle Count	压脚提升 (mm) Presser Foot Lift	线数 Thread Count	针位组 Needle Gauge	针距 (mm) Stitch Length	最高转速 (rpm) Max Speed
SF-VC008-65048P	UOX113GS #11–#14	65	12	130	3/16"(4.8mm)	1.4-3.6	1000
SF-VC008-65048P-VPQ	UOX113GS #11–#14	65	12	130	3/16"(4.8mm)	1.4-3.6	1000
SF-VC008-65048P-VSQ	UOX113GS #11–#14	65	12	130	3/16"(4.8mm)	1.4-3.6	1000

SF-B-2000C-UTC

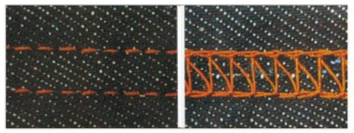
平台型双重链式裤袢制作机

FLAT-BED DOUBLE-CHAINSTITCH BELT-LOOP MAKING MACHINE



选配自动切带装置，裤袢长度可调。
Optional tape cutter with adjustable belt-loop length.
Turn left or right to adjust the cutter tension.





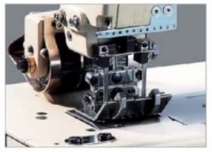
Beltloop width: 8mm-18mm optional, stitch position: 1/4"

SF-1508P

四针牛仔上腰机

4 NEEDLE FLATBED DOUBLE CHAIN STITCH WITH PULLER FOR WAISTBAND









/参数一览表/ Technical Specifications

型号 Model	针数 Needle Count	线数 Thread Count	机针型号 Needle System	针位组 (inch) Needle Gauge	折边/缝制宽度 (inch) Seam / Fold Width	压脚提升 (mm) Presser Foot Lift	最高转速 (rpm) Max Speed
SF-B-2000C-UTC	2	3	UYx128GAS 14–18	1/4"	9/12	8	3000
SF-1508P	4	8	TVx57 14	1/4"-1-1/4"	7/16	10	3000

SF-1425P

二十五针平台型勾针纵向双重环缝链式折布车

25-NEEDLE FLAT-BED DOUBLE-CHAINSTITCH SEWING MACHINE FOR FABRIC TUCKING



Needle: Polyester Thread,
Looper: Polyester Thread,
Elastic Thread: Threading On Surface Of Needle Plate.
可选机型及针位 / Optional models and needle gauges:
SF-1425PQ: 1/4" × 25 needles
SF-1433PQ: 3/16" × 33 needles



SF-1404P

四针平台型勾针纵向双重环缝链式裤头车

4-NEEDLE FLAT-BED DOUBLE-CHAINSTITCH WAISTBAND SEWING MACHINE WITH METERING DEVICE







/参数一览表/ Technical Specifications

型号 Model	针数 Needle Count	线数 Thread Count	机针型号 Needle System	针位组 (inch) Needle Gauge	折边/缝制宽度 (inch) Seam / Fold Width	压脚提升 (mm) Presser Foot Lift	最高转速 (rpm) Max Speed
SF-1425P	25	50	DVX57 14	1/4"	7/17	10	2500
SF-1404P	4	8	UOX113 14	3/4", 1"-1/8", 1"-1/4", 1"-1/2", 1/4"-1/2"-1/4"	8/14	10	3000

SF-1412P

十二针平台型勾针纵向环缝链式缝纫机

12-NEEDLE FLAT-BED DOUBLE CHAIN STITCH SEWING MACHINE





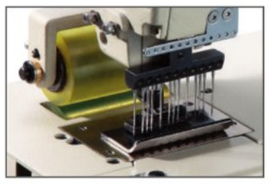
The SF-1412 series is a platform-type multi-needle machine, suitable for top elastics, placket piping, upper waist, decorative stitching, and more. It's commonly used for underwear, sportswear, women's wear, workwear, and home decor items. Models include:

1.SF-1412P: Uses regular thread for both upper and lower threads
2.SF-1412PS-ET: Upper thread is regular, lower thread is elastic thread
3.SF-1012PS: Upper thread is elastic, no lower thread
4.SF-1412PL: 12-needle strip attachment machine
5.SF-1412PMD
Additional attachments:
MD: Front elastic feeding adjustment device
PL: Strip attachment device

SF-1413P

十三针平台型多针机

13-NEEDLE FLAT-BED MULTI-NEEDLE SEWING MACHINE





/参数一览表/ Technical Specifications

型号 Model	针数 Needle Count	线数 Thread Count	机针型号 Needle System	针位组 (英寸) Needle Gauge (Inch)	针距 Stitch Length	压脚提升 (mm) Presser Foot Lift	最高转速 (rpm) Max Speed
SF-1412P	12	24	UO×113 14#	1/8, 3/16, 1/4	7–17 (针/英寸)	10	3000
SF-1413P	13	26	UO×113 14#	1/8"、1/4" 可选 1/8" or 1/4" optional	1.8–4.3 mm	10	4000

SF-1302-4W

双针三线上下普通线中间橡筋线褶皱机

2-NEEDLE, 3-THREAD FLAT-BED CHAINSTITCH SHIRRING MACHINE





线迹展示 SEWING SAMPLES

/参数一览表/ Technical Specifications

型号 Model	针数 Needle Count	线数 Thread Count	机针型号 Needle System	针位组 (mm) Needle Gauge	针距 (mm) Stitch Length	压脚提升 (mm) Presser Foot Lift	最高转速 (rpm) Max Speed	净/毛重 N.W/G.W (kg)
SF-1302-4W	2	3	UOX163 11	2x5.55mm	0.8-1.5	8	3500	41/45

SF-5022-S/L

高速自动辘脚机(锁链互换)

HIGH-SPEED AUTOMATIC TROUSER-BOTTOM HEMMING MACHINE
(CONVERTIBLE LOCKSTITCH/CHAINSTITCH)



性能优势：

1.锁链互换：标配锁链互换零件，更换只需15分钟。
2.全新钢结构脚架：轻松调节高度并减少作业时带来的震动。
3.多功能触摸屏：操作界面简洁易懂，数字化调整各种参数。
4.更换锁式/链式零件后，在电脑面板切换对应程序。
5.全自动机械构造：自动供油、自动扫线、自动切线，提升工作效率。
6.前后加密缝：链式线迹配备前加密缝和后加密缝功能，有效防止线迹松脱。
7.大旋梭：线量是普通旋梭的2.5倍，减少换梭频次。
8.小嘴设计：最小可套入直径为5cm的裤筒，轻松缝制童装。
9.正反卷边器：可实现正面卷边、反面卷边。
10.主动式后拖轮送料+针送料：保证薄厚位置针距稳定。
11.电子式调针距：快速方便，几秒内完成调节。
12.机针冷却系统：吹气冷却机针，防止因机针过烫导致的断线

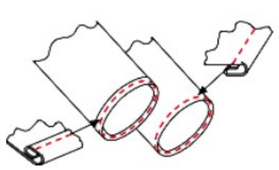
Advantages：

1. Standard lockstitch/chainstitch conversion parts; replacement takes 15 minutes.
2. Height-adjustable steel frame reduces vibration.
3. Touchscreen for digital parameter adjustment.
4. After replacing the conversion parts, select the matching lockstitch or chainstitch program.
5. Automatic lubrication, thread wiping and trimming.
6. Reinforced chainstitches at the start and end help prevent loosening.
7. Hook capacity 2.5 times standard reduces bobbin changes.
8. Small cylinder accommodates trouser legs from 5 cm diameter.
9. Forward and reverse hemming options.
10. Rear puller plus needle feed maintains even stitches across thickness changes.
11. Electronic stitch-length adjustment.
12. Air cooling helps prevent thread breaks from needle overheating.

适用范围Application：

薄料、中料、厚料及牛仔；

Thin material, medium material, thick material and Denim





正向折边
Forward hemming



反向折边
Reverse hemming



最高缝纫速度 Highest sewing speed	4000rpm	**电压 Voltage**	220V
线迹长度 Stitch length	0.9 - 9 mm	**机针 Needle**	TV*5/21*
卷边宽度 Hemming width	**9 - 42 mm**		
抬压脚 Lift the presser foot	气动式 pneumatic		

SF-1104SPU

全自动针送料上腰机（上下跳缝）

AUTOMATIC NEEDLE-FEED WAISTBAND SEWING MACHINE
(TOP AND BOTTOM SKIP SEWING)



性能优势：

1.该机采用电脑触屏控制，操作界面简洁易懂，数字化调整各种参数，
如：缝制针数，跳缝长度，切腰长短等参数；
2.搭配新型升降钢结构台板及可选装人性化插座设计；
3.机器不仅配备自动抬压脚、自动抬拖轮、机针冷却系统、多针位调节等；
4.搭配直驱电机，性能稳定的同时不仅噪音低，振动小，还可实现直腰/弯
腰缝制过程中自动感应跳缝，自动切布等功能；
5.新增专利自动挑线装置，使线迹更加均匀美观；
6.4-10针多种针位选择；
7.高速高效：最高缝速可达3000转/分钟
8.多种机型跳缝方式选择：
①单下跳缝（Bottom jump seam）
②上下跳缝（Upper and bottom jump seam）

Advantages：

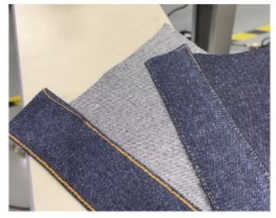
1. Touchscreen controls for stitch count, skip length and waistband cutting length.
2. Height-adjustable steel table with an optional power socket.
3. Automatic presser-foot and puller lifting, needle cooling and multiple needle-gauge options.
4. Direct drive provides low noise and vibration, with automatic skip sensing and fabric cutting for straight or curved waistbands.
5. Patented automatic thread take-up helps form even stitches.
6. Choice of 4–10 needles.
7. Maximum sewing speed: 3000 rpm.
8. Skip options: bottom only, or top and bottom.

适用范围Application：

用于牛仔裤和休闲裤裤腰缝纫

Used for waistband sewing of jeans and slacks





车缝速度 sewing speed	3000 rpm (max.)	**针数 Needle No.**	4-10针 4-10 needles
线迹长度 stitch length	2.1- 6.3 mm	**缝制工序 sewing process**	上裤腰 waist band sewing
机针 Needle	Dvx57	**适用面料 Applicable fabric**	牛仔布(厚料) Jeans (heavy duty)
送布方式 Feeding method	针送布 needle feed	**缝制裤腰最大宽度 Maximum width of sewn waistband**	65mm
气压 Air pressure	0.4MPa		

SF-9788HP/MP

3针链式高速自动埋夹机

HIGH-SPEED AUTOMATIC 3-NEEDLE CHAINSTITCH SEAMING MACHINE



性能优势：

1.独立的压脚压力控制系统
：根据不同面料，适时调节压脚压力，使其同步性更强，平整度更好；
2.自动剪线装置：最新设计的气动剪线装置，一次切割并保证极高的精准度，减少刀片磨损。采用漫反射感应控制剪线时间，可根据不同需求适时调节剪线长短，无需二次修剪；
3.吸风自洁装置：吸风自洁装置可以有效地防止线头，灰尘和面料纤维堆积，影响车缝效果；
4.机针冷却装置：机器在缝制时快速冷却吹风，保证机针在高速缝纫时不断线；
5.自动循环供油装置：配备先进的供油回油系统，使油路在机身内不停循环回流，使其油路顺畅，油盘自带散热功能。

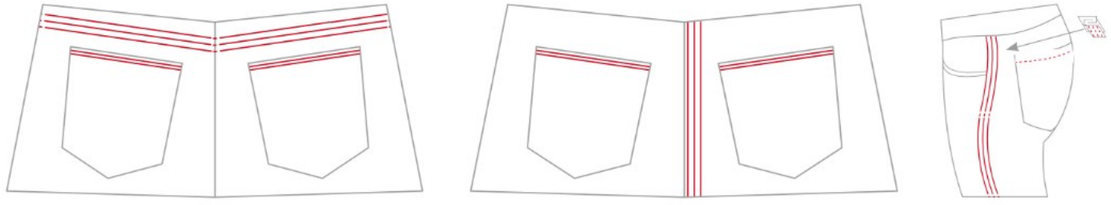
Advantages：

1. Independent presser-foot pressure control adjusts pressure to suit different fabrics for synchronized feeding and flat seams.
2. The pneumatic thread trimmer cuts accurately in one pass, reducing blade wear. A diffuse-reflection sensor controls trimming timing, and the trimming length is adjustable without secondary trimming.
3. Suction prevents thread ends, dust and fabric fibers from accumulating and affecting stitch quality.
4. Air cooling keeps the needle cool during high-speed sewing to prevent thread breaks.
5. Automatic oil circulation maintains smooth lubrication. The oil pan also dissipates heat.

适用范围Application：

薄料、中料、厚料及牛仔；

Thin material, medium material, thick material and Denim



最高缝纫速度 Highest sewing speed	5000rpm	**电压 Voltage**	220V
线迹长度 Stitch length	0.9 - 4.5 mm	**机针 Needle**	TV*5/21*
标准针位 Standard needle gauge	6.4 mm (1/4 ")		
可选针位 Optional needle gauge	7.2 mm (9/32 ") - 9.6 mm (3/8 ") - MIX 1/4" + 1/8"		

SF-261HP/MP

3针链式高速自动埋夹机

HIGH-SPEED AUTOMATIC 3-NEEDLE CHAINSTITCH SEAMING MACHINE



性能优势：

1.独立的压脚压力控制系统
：根据不同面料，适时调节压脚压力，使其同步性更强，平整度更好；
2.自动剪线装置：最新设计的气动剪线装置，一次切割并保证极高的精准度，减少刀片磨损。采用漫反射感应控制剪线时间，可根据不同需求适时调节剪线长短，无需二次修剪；
3.吸风自洁装置：吸风自洁装置可以有效地防止线头，灰尘和面料纤维堆积，影响车缝效果；
4.机针冷却装置：机器在缝制时快速冷却吹风，保证机针在高速缝纫时不断线；
5.自动循环供油装置：配备先进的供油回油系统，使油路在机身内不停循环回流，使其油路顺畅，油盘自带散热功能。

Advantages：

1. Independent presser-foot pressure control adjusts pressure to suit different fabrics for synchronized feeding and flat seams.
2. The pneumatic thread trimmer cuts accurately in one pass, reducing blade wear. A diffuse-reflection sensor controls trimming timing, and the trimming length is adjustable without secondary trimming.
3. Suction prevents thread ends, dust and fabric fibers from accumulating and affecting stitch quality.
4. Air cooling keeps the needle cool during high-speed sewing to prevent thread breaks.
5. Automatic oil circulation maintains smooth lubrication. The oil pan also dissipates heat.

适用范围Application：

用于牛仔裤和休闲裤裤腰缝纫

Used for waistband sewing of jeans and slacks





最高缝纫速度 Highest sewing speed	5000rpm		
线迹长度 Stitch length	0.9 - 4.5 mm	**电压 Voltage**	220V
标准针位 Standard needle gauge	6.4 mm (1/4 ")	**机针 Needle**	TV*5/21*
可选针位 Optional needle gauge	7.2 mm (9/32 ") - 9.6 mm (3/8 ") - MIX 1/4" + 1/8"		

SF-787T-UT

伺服电机自动剪线筒式绷缝机

SERVO MOTOR CYLINDER BED INTERLOCK SEWING
MACHINE WITH AUTOMATIC TRIMMER



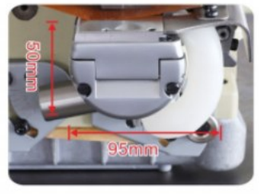


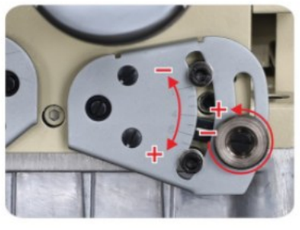
适用范围Application:

适用于一般中厚料缝、下摆车缝例如:各式内衣裤、运动衫接缝(埋压拷克骨)及折下摆车缝等

For general seaming and hemming of medium-heavy fabrics, including seams and hems on underwear and sportswear.

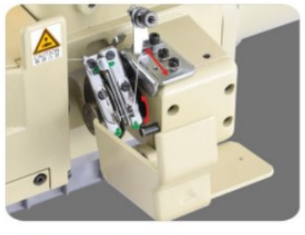






摇杆式针距调整
Lever-operated stitch-length adjustment

摇杆式针距调整机构，可轻松调整针距。
The adjustment lever makes it easy to set the stitch length.



前置式底线分线盘
Front-mounted looper-thread take-up

底线分线盘前置于机体内侧，可轻易清除绞线、调整容易。可微调的底线过线架，可针对底线的收放与松紧，做更精细的调整。
The front-mounted looper-thread take-up makes tangled thread easy to remove. Its adjustable guide allows finer control of thread tension and release.

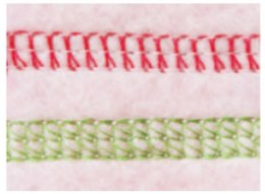
/参数一览表/ Technical Specifications

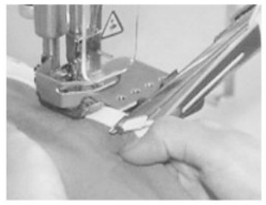
型号 Model	针数 Needle Count	线数 Thread Count	针距 (mm) Stitch Length	针位组 (mm) Needle Gauge	压脚提升 (mm) Presser Foot Lift	差动比 Differential Ratio	最高转速 (S.p.m) Max Speed	辅助件 Device
SF-787T-UT	3	5	1.4-4.5	5.6	7.0	1:0.7-1:2.0	5000	EWT

SF-1500-156M-UT

直筒式自动剪线绷缝机(直驱)

DIRECT-DRIVE FEED-UP-THE-ARM INTERLOCK SEWING MACHINE WITH AUTOMATIC THREAD TRIMMING



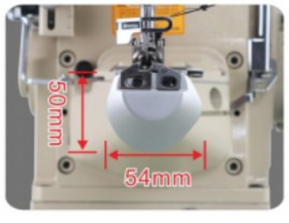




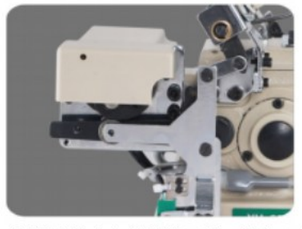
适用范围Application:

本机适用于各类服装加工的特殊工序，如运动服压线、压单边、针各式压条、各类服饰、领口、袖口、松紧带、更适合针织品、纺织品、各类运动服、泳装韵律装、各类休闲服、裤头、夹克等，是各种包、绷、饰缝及小口径筒式制品加工的理想选择。

For special garment operations, including sportswear topstitching, single-edge stitching, strip attachment, necklines, cuffs and elastic. Suitable for knitwear, woven fabrics, swimwear, dancewear, leisurewear, waistbands and jackets, including overedging, coverstitching, decorative sewing and small-diameter tubular items.



针板外形缩小，对小口径筒状衣物缝制更加顺畅。
The smaller needle plate allows smoother sewing of small-diameter tubular garments.



新款步进电机剪线抬压脚，结构更稳定，低噪音，出刀更稳定，行程更精准!
The new stepper-driven thread trimmer and presser-foot lifter provide a more stable structure, lower noise, steadier blade movement and more precise travel.



纯铜线电机机芯,升温低,性能稳定，提供强劲动力，是普通电机的3倍以上,大大提升工作效率。
The motor with pure-copper windings offers low temperature rise, stable performance and more than three times the power of ordinary motors, greatly improving efficiency.

/参数一览表/ Technical Specifications

型号 Model	针数 Needle Count	线数 Thread Count	针距 (mm) Stitch Length	针位组 (mm) Needle Gauge	机针型号 Needle System	压脚提升 (mm) Presser Foot Lift	差动比 Differential Ratio	针杆行程 (mm) Needle Stroke
SF-1500-156M-UT	2(3)	4(5)	1.2~4	5.6	UY128GAS 9-16#	9	1:0.8-1:2	31.5

SF-946-460-02-AW1S

伺服电机筒式绷缝机（自动剪线选配）

SERVO MOTOR CYLINDER-BED COVERSTITCH MACHINE
OPTIONAL AUTOMATIC THREAD TRIMMER







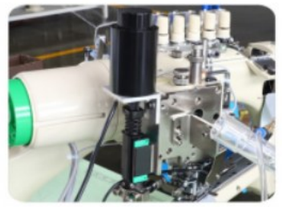
本机升级设计，提升效率和品质。可选配EK电动剪线装置与AW吸布屑装置。
The upgraded design improves efficiency and sewing quality. The EK electric thread trimmer and AW waste suction device are optional.



新型切刀方式
New cutting method
软式切刀方式构造简单方便校车，刀片不易损坏，可切线、切带，提升织物质量和操作效率。
The soft-cutter mechanism is simple and easy to adjust. Its durable blade cuts thread and tape, improving sewing quality and efficiency.



可调吸屑装置转接头
Adjustable lint-suction adapter
多向可调吸屑装置转接头，可依客户需求，调整到最适当角度。
The multidirectional lint-suction adapter can be adjusted to the angle required.



电磁式传动机构
Electromagnetic drive mechanism
采用电磁式传动机构，力量直接输出，容易调整。
The electromagnetic mechanism delivers power directly and is easy to adjust.



采用陶瓷过线结构
Ceramic thread guides
全车系采用陶瓷过线结构，车缝过线更加顺滑，延长寿命。
Ceramic thread guides provide smoother thread passage and longer service life.

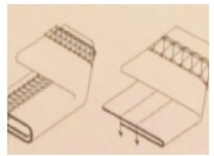
/参数一览表/ Technical Specifications

型号 Model	针数 Needle Count	线数 Thread Count	针距 (mm) Stitch Length	针位组 (mm) Needle Gauge	机针型号 Needle System	压脚提升 (mm) Presser Foot Lift	差动比 Differential Ratio	针杆行程 (mm) Needle Stroke	最高转速 (S.p.m) Max Speed
SF-946-460-02-AW1S	2(3)	4(5)	1.2~4	5.6	UY128GAS 9-16#	9	1:0.8-1:2	31.5	5000

SF-500-01CB/EUT/DD

500系列绷缝机带自动剪线

DIRECT DRIVE FLAT BED INTERLOCK SEWING MACHINE WITH AUTO THREAD TRIMMER


本机为直驱自动剪线平台式绷缝机，适合大面积布料的缝制，可用来两面装饰缝，适用各种各样的装饰，采用小型伺服马达直接驱动代替了原先的皮带传动，启停反应迅速，并缩短了传动路线，提高了精度。本机型还具有自动剪线的功能、自动调速、自动停针位、自动抬压脚等一系列自动功能，可以提高工作效率30%，可使得缝纫时的故障减少到最小限度，能缝制出高质量的产品。

This direct-drive flat-bed interlock machine with automatic thread trimming is suited to large fabric areas and decorative stitching on both sides. A small servo motor replaces belt transmission, providing rapid starts and stops and a shorter drive path for improved precision. Automatic thread trimming, speed control, needle positioning and presser-foot lifting improve efficiency by 30%, minimize sewing faults and help produce high-quality work.



上饰线剪切装置
Upper decorative-thread trimmer
可以同时剪断针线、弯针线以及上装饰线，大幅度提高工作效率。
Cuts needle, looper and upper decorative threads together to greatly improve efficiency.



下线剪切装置
Lower thread trimmer
可以剪断针线、弯针线。
Cuts needle and looper threads.



自动抬压脚装置
Automatic presser-foot lifter
采用电压保护功能，防过热而失效，更稳定。
Voltage protection helps prevent overheating and failure for more stable operation.

/参数一览表/ Technical Specifications

型号 Model	机针型号 Needle System	针数 Needle Count	针位组 (mm) Needle Gauge	薄料 (L) Light	中厚料 (M) Medium	重厚料 (H) Heavy	自动抬压脚 Auto Lifter	自动剪线 Auto Trimmer	压脚提升 (mm) Presser Foot Lift	最高转速 (spm) Max Speed
SF-500-01CB/EUT/DD	UY128GAS 8-18#	2/3	3.2~6.4	★	★	—	★	★	5.5	6000

SF-500-02BB/DD

高速绷缝机切包一体机

HIGH-SPEED COVERSTITCH MACHINE
WITH TRIMMING AND BINDING

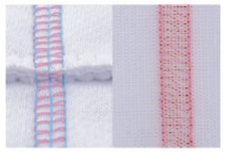





SF-500-01DB

高速绷缝机

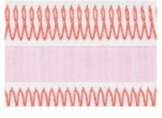
DIRECT DRIVE FLAT BED INTERLOCK SEWING MACHINE




SF-500-05CB/FT/DD

上花边松紧用绷缝机

HIGH-SPEED COVERSTITCH MACHINE
FOR LACE AND ELASTIC ATTACHING





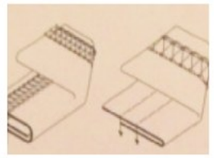

/参数一览表/ Technical Specifications

型号 Model	机针型号 Needle System	针数 Needle Count	针位组 (mm) Needle Gauge	薄料 (L) Light	中厚料 (M) Medium	重厚料 (H) Heavy	自动抬压脚 Auto Lifter	自动剪线 Auto Trimmer	压脚提升 (mm) Presser Foot Lift	最高转速 (spm) Max Speed
SF-500-02BB/DD	UY128GAS 11#	2/3	3.2-6.4	★	★	—	—	—	5.5	6000
SF-500-01DB	UY128GAS 11#	2/3	6	★	★	—	—	—	5.5	6000
SF-500-05CB/FT/DD	UY128GAS 11#	2/3	3.2-6.4	★	★	—	—	—	5.5	6000

SF-600-01CB/EUT/DD

600系列绷缝机带自动剪线

DIRECT-DRIVE CYLINDER-BED TAPE-BINDING
INTERLOCK SEWING MACHINE WITH AUTOMATIC
THREAD TRIMMING



本机为直驱自动剪线小方头绷缝机，适合小面积布料的缝制，可用来两面装饰缝，适用各种各样的装饰，采用小型伺服马达直接驱动代替了原先的皮带传动，启停反应迅速，并缩短了传动路线，提高了精度。本机型还具有自动剪线的功能、自动调速、自动停针位、自动抬压脚等一系列自动功能，可以提高工作效率30%，可使得缝纫时的故障减少到最小限度，能缝制出高质量的产品。
This direct-drive cylinder-bed interlock machine with automatic thread trimming is suited to small fabric areas and decorative stitching on both sides. A small servo motor replaces belt transmission, providing rapid starts and stops and a shorter drive path for improved precision. Automatic thread trimming, speed control, needle positioning and presser-foot lifting improve efficiency by 30%, minimize sewing faults and help produce high-quality work.



上饰线剪切装置
Upper decorative-thread trimmer
可以同时剪断针线、弯针线以及上装饰线，大幅度提高工作效率。
Cuts needle, looper and upper decorative threads together to greatly improve efficiency.



下线剪切装置
Lower thread trimmer
可以剪断针线、弯针线。
Cuts needle and looper threads.



直驱伺服马达装置
Direct-drive servo motor
做工细致，有风道设计，散热更好，较离合电机省电40%。
Careful construction and an air-duct design improve heat dissipation and save 40% energy compared with a clutch motor.



自动抬压脚装置
Automatic presser-foot lifter
采用电压保护功能，防过热而失效，更稳定。
Voltage protection helps prevent overheating and failure for more stable operation.

/参数一览表/ Technical Specifications

型号 Model	机针型号 Needle System	针数 Needle Count	针位组 (mm) Needle Gauge	薄料 (L) Light	中厚料 (M) Medium	重厚料 (H) Heavy	自动抬压脚 Auto Lifter	自动剪线 Auto Trimmer	压脚提升 (mm) Presser Foot Lift	最高转速 (spm) Max Speed
SF-600-01CB/EUT/DD	UY128GAS 8-18#	2/3	3.2～6.4	★	★	—	★	★	5.5	6000

SF-101D

工业用暗缝机直驱

DIRECT DRIVE INDUSTRIAL BLIND STITCH MACHINE



特点：
1.直驱电机：配备直驱电机，可直接响应驱动。
2.缝纫线迹：单线圈、弧形摆动法、单线链缝。
3.缝纫模式：采用暗缝模式，缝线从织物表面不可见，使衣物更整洁、美观。
4.选配装置：自动剪线、自动定位、自动抬压脚。

用途：
广泛用于袖口、裤子、衬衫、手套、袜子、西装前后等部位的缝边处理，以及棉、羊毛、化学纤维等多种材质的西装。

Features:
1. Direct-drive motor for responsive operation.
2. Single-looper, arc-swing action and single-thread chainstitch.
3. Blindstitching keeps the seam invisible on the fabric surface for a neat finish.
4. Optional automatic thread trimming, needle positioning and presser-foot lifting.

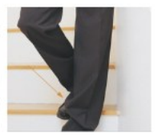
Applications: hemming cuffs, trousers, shirts, gloves, socks and suit panels in cotton, wool and synthetic fabrics.

SF-500

桌面小型暗缝机

DESKTOP BLINDSTITCH MACHINE









产品特点：
内置式马达，无需安装台板、支架及电机，置工作台上接电源即可使用，方便简捷。

用途：
适合服装零售店、干洗店的西裤裤脚暗缝及服装厂的小批量衣物加工。

Features: Built-in motor; no separate table, stand or motor installation is needed. Place it on a workbench and connect power.

Applications: trouser hemming in clothing shops and dry cleaners, and small-batch blindstitching in garment factories.

/参数一览表/ Technical Specifications

型号 Model	线迹形式 Stitch Spec.	中厚料 (M) Medium	厚料 (H) Heavy	最高缝速 (针/分) Max Speed (S.p.m)	跳缝形式 Skip Stitch	机针型号 Needle System	包装尺寸 (mm) Packing Size	净/毛重 N.W/G.W (kg)
SF-101D	单线链缝 Single thread Chainstitch	★	★	2500	1:1, 2:1	LWX6T 11#/14#	580X435X350	25/30
SF-500	单线链缝 Single thread Chainstitch	★	★	1800	1:1	LWX6T 14#	300×210×200	15/20

SF-140/140-3D/1430

筒式暗缝机系列

CYLINDER-BED BLINDSTITCH MACHINE



用途：
SF-140适用于袜子、手套、帽沿、羊（棉）毛衫领口、袖口、裤脚等小口径筒状织物的暗缝。
SF-1430适用于针织、棉、化纤等织物的暗缝，特别适用于氯丁橡胶材质的潜水衣、不透水装及冲浪装。

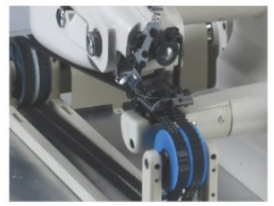
特点：
采用暗缝方式，缝制后的织物从表面看不到线迹，使衣物保持整齐、美观。

Applications:
SF-140: blindstitching small-diameter tubular items such as socks, gloves, hat brims, sweater necklines, cuffs and trouser hems.
SF-1430: blindstitching knitwear, cotton and synthetic fabrics, especially neoprene diving suits, waterproof garments and surfwear.

Feature:
Blindstitching keeps the seam invisible on the fabric surface for a neat appearance.









SF-140

/参数一览表/ Technical Specifications

产品型号 Models	线迹形式 Stitch Spec.	薄料 Thin Material	中厚料 Medium-Heavy Material	厚料 Thick Material	最高缝速 (针/分) Max Speed (S.p.m)	跳缝形式 Skip Stitch	机针型号 Needle System	电机规格 Motor
SF-140	单线链缝 Single thread Chainstitch	★	★	—	1800	1:1	LWX6T 14#	4P/250W离合器电机 Clutch(250W,4-poles) motor
SF-140-3D	单线链缝 Single thread Chainstitch	★	★	—	1800	1:1	LWX6T 14#	AC伺服马达 AC Servo motor
SF-1430	单线链缝 Single thread Chainstitch	—	—	★	1800	1:1	LWX6T 14#	4P/250W离合器电机 Clutch(250W,4-poles) motor

SF-16S-311-2T

全自动开袋机

AUTOMATIC POCKET WELTING MACHINE



性能优势：

1.工序一次性完成，效率是普通开袋机的3倍
2.选用气缸全自动折边技术，自动免烫折袋
3.内压框自动收缩，边缘线迹不再有局限性
4.内压框可更换调节功能
5.电机直驱，速度快、声音轻、使用寿命长

Advantages:

1. Completes the process in one operation, with three times the efficiency of an ordinary pocket-welting machine.
2. Pneumatic automatic folding eliminates pre-ironing.
3. The inner clamp retracts automatically, removing restrictions on edge stitching.
4. The inner clamp can be replaced and adjusted.
5. Direct motor drive provides fast, quiet operation and long service life.

适用范围Application：

真袋、假袋、T恤衫门襟、运动裤拉链袋

Functional and decorative pockets, T-shirt plackets and zippered pockets on sports trousers.



电压 Voltage	AC200V	气压 Air pressure	0.6 MPa
针距范围 Stitch length	1-3.5 mm	压框提升高度 Work clamp lift	60-80 mm
机针 Needle	DP×17	缝制范围 Sewing range	200×300 mm
产量（秒/件） Yield (secs/pc)	13-26 sec/pc	净重/毛重 N.W/G.W	950/1050 kg
机器尺寸 Machine dimensions	1930×1430×1660 mm		

SF-288D

立体袋贴袋机

AUTOMATIC 3D POCKET-SETTING MACHINE





机器简述 Machine description:

1.日本兄弟Brother系列花样机机头。
Japanese Brother pattern-sewing head.
2.可快速更换模具，厚薄布料通用。
Quick mold changes; suitable for both thick and thin fabrics.
3.车缝立体袋。
Sews 3D pockets.

适用范围Application：

牛仔裤，针织衫，衬衫，工作服，家居服，军服等贴袋，后背贴等工艺，并且可同时车缝袋盖，需订制。
For pocket and back-panel attachment on jeans, knitwear, shirts, workwear, homewear and military uniforms. Simultaneous pocket-flap sewing is available by customization.

/参数一览表/ Technical Specifications

全自动贴袋机Automatic 3D Pocket 技术参数 Specification (SF-288D)	
机器型号 Machine Model	SF-288D
机头配置 Machine Head	Brother 花样机机头 Brother pattern sewing head
产能效率 (每小时) Production Capacity (per hour)	90-120 pcs/hour (根据口袋大小、车缝针数多少而定) It depends on the size of the pocket and the number of sewing stitches
最大缝纫范围 Max Sewing Range	250mm × 250mm
最小缝纫范围 Min Sewing Range	100mm × 100mm
最高转速 Max Speed	3000 RPM
缝距 Stitch Length	0.1 - 12.7 mm
包装尺寸 Package Size	180cm × 160cm × 176cm
毛重 Gross Weight (G.W)	620 kg

SF-15V/S

自动脚叉机

INTELLIGENT SIDE SLIT SEWING MACHINE



性能优势：

1.自动计件功能
2.配置防鸟巢装置
3.配备吸风装置
4.一机多用，可切换模板平车模式

Advantages:

1. Automatic piece counting.
2. Anti-bird-nest device.
3. Suction device.
4. Switches to programmable lockstitch sewing mode.

适用范围Application:

捆条叉、原身叉、三尖叉、车缝连套结

Side slit with tape , side slit ,
side slit (triangle) , side slit with bartack



选配装置 OPTIONAL



红外线定位装置
Infrared positioning device



吸风装置
Vacuum device

/参数一览表/ Technical Specifications

电压 Voltage	220V	**气压 Air pressure**	>0.6 MPa
最高转速 Max. speed	100-3200 r.p.m	**功率 Power**	550 W
机针 Needle	DP×17	**压脚提升高度 Presser foot lift**	18 mm
针距范围 Stitch length	0.5-8 mm	**净重 Net weight**	256 kg
包装尺寸 Packing dimensions	1280×1150×1610 mm		

SF-18-3

绳头套结机

CORD-END BARTACKING MACHINE



性能优势：

1.无需熟练工，简单易上手
2.可选卷绳模式和打枣模式双模双待功能
3.两头卷绳装置，产品高效、整齐美观
4.配备故障自诊功能，操作方便
5.配备碰撞保护功能,降低零配件的损耗

Advantages:

1. Easy to learn; no skilled operator required.
2. Optional cord-rolling and bartacking modes.
3. Rolls both cord ends efficiently for a neat finish.
4. Fault self-diagnosis makes operation easier.
5. Collision protection reduces wear on parts.

适用范围Application:

绳子卷边套结

Cord-end folding and bartacking





/参数一览表/ Technical Specifications

电压 Voltage	AC220V	**气压 Air pressure**	>0.5 MPa
最高转速 Max. speed	2500 r.p.m	**机针 Needle**	DP×17
净重 Net weight	147 kg	**缝制范围 Sewing range**	220×100 mm
控制系统 Control system	DAHAO	**包装尺寸 Packing dimensions**	1220×1190×1320 mm

SF-07A

自动圆筒下摆机（缝制范围可定制）
AUTO BOTTOM HEMMING MACHINE
CUSTOMIZABLE SEWING RANGE

一人可操作两台

One man handles two sets



性能优势：

1.对无股位和多股位可智能调节
2.自动找股位精确起针与结束位置
3.自动调码、自动调节下摆宽度
4.一人可同时操作两台
5.
设备提升至百分之八十智能化调控，自适应换码换款功能，大幅度降低对特殊面料换款技术程度

Advantages:

1. Automatically adjusts for hems with no side-seam joints or multiple joints.
2. Detects seam joints to position the start and end of sewing accurately.
3. Automatically adjusts garment size and hem width.
4. One operator can run two machines at once.
5. Provides 80% intelligent adjustment, with adaptive size and style changes to reduce setup difficulty for special fabrics.

适用范围 Application：

针织圆领衫、POLO衫、保暖内衣、T恤，缝制范围可定制。
Knitted tops, POLO shirts, thermal underwear and T-shirts. Sewing range can be customized.





/参数一览表/ Technical Specifications

电压 Voltage	AC220V	**气压 Air pressure**	>0.6 MPa
最高转速 Max. speed	3000 RPM	**包装尺寸 Packing dimensions**	1450×1150×1450 mm
下摆宽度 Width of sewing hem	1.5-2.7 cm	**缝制周长 Sewing perimeter**	可定制 Customizable
产量（件/分钟） Yield (pc/minute)	3-4 pc/min		

SF-15V

智能平车（吸风款）
INTELLIGENT LOCKSTITCH MACHINE WITH SUCTION



性能优势：

1.简易式操作无需熟练工
2.双压脚设计
3.防鸟巢功能
4.RFID快读系统
5.选配高效吸风模组
6.可选装激光切割装置
7.可上流水线

Advantages:

1. Easy operation; no skilled operator required.
2. Dual presser-foot design.
3. Anti-bird-nest function.
4. RFID quick-reading system.
5. Optional high-efficiency suction module.
6. Optional laser-cutting device.
7. Suitable for production-line use.

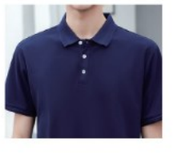
适用范围Application：

明暗线车缝，袋盖、贴龟背、开门襟、开袋、贴袋、衬衫袖口、领子等
Visible and concealed stitching, pocket flaps, half-moon back-neck patches, plackets, welt pockets, pocket setting, shirt cuffs and collars.







/参数一览表/ Technical Specifications

电压 Voltage	220V	**气压 Air pressure**	>0.6 MPa
最高转速 Max. speed	100-3200 r.p.m	**功率 Power**	550 W
机针 Needle	DP×17	**压脚提升高度 Presser foot lift**	18 mm
针距范围 Stitch length	0.5-8 mm	**净重 Net weight**	256 kg
包装尺寸 Packing dimensions	1280×1150×1610 mm		

SF-19PF

自动袋盖机

AUTO POCKET FLAP SETTER



性能优势：

1.一次成型,无需车暗线和翻袋盖
2.可快速更换模具，厚薄布料通用
3.程序化控制，操作简单
4.伺服 + 气压驱动，稳定性强
5.每小时180-200(根据口袋大小，车缝针数多少而定)

Advantages:

1. Forms the flap in one operation, without concealed stitching or turning.
2. Quick mold changes; suitable for thick and thin fabrics.
3. Programmed control for easy operation.
4. Servo and pneumatic drive for high stability.
5. Output: 180–200 pcs/h, depending on pocket size and stitch count.

适用范围Application:

袋盖缝制

Sewing of Pocket FlapS



/参数一览表/ Technical Specifications

型号 Model	SF-19PF	**电压 Voltage**	220V, 50/60Hz
气压 Barometric pressure	>0.5 MPa	**搭载机头 Tie-in machine head**	国产花样机头 Pattern Machine Head
最快缝纫速度 Max. sewing speed	3000 r.p.m	**缝制范围 Sewing range**	45×45 mm-500×280 mm
梭头规格 Hook type	旋梭 Shuttle hook	**行程 Stroke**	100-150 mm
缝距 Stitch length	0.1-12.7 mm	**机器尺寸 Machine size**	910×1110×1230 mm (L×W×H)

SF-05PC

自动POLO衫门襟机-切刀款

AUTOMATIC POLO-SHIRT PLACKET SEWING MACHINE WITH KNIFE CUTTING

适用于任何颜色的面料

Suitable for fabrics of any color

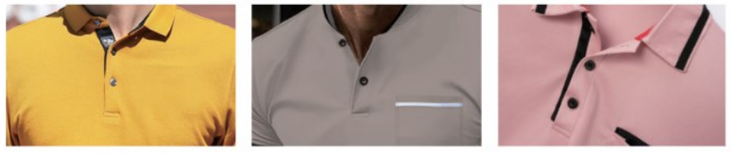


性能优势：

1.可安装单刀、双刀，三角刀，适用于多种门襟工艺
2.冷刀切割不变色，浅色面料也适用
3.
配备压板扩张功能，可根据不同面料调节缝制时的松弛度
4.配备激光定位功能
5.配备高效吸风模组
6.
全程自动送料、自动缝制、自动切割、自动收料，操作简单，效率显著提升

Advantages:

1. Single, double or triangular knives can be fitted for different placket operations.
2. Cold cutting avoids discoloration and suits light-colored fabrics.
3. Expanding clamp plates adjust fabric slack during sewing.
4. Laser positioning.
5. High-efficiency suction module.
6. Automatic feeding, sewing, cutting and collection simplify operation and greatly improve efficiency.



/参数一览表/ Technical Specifications

电压 Voltage	220V	**气压 Air pressure**	>0.5 MPa
最高转速 Max. speed	4000 r.p.m	**功率 Power**	1700 W
机针 Needle	DP×17	**包装尺寸 Packing dimensions**	1700×1600×1500 mm
缝制范围 Sewing range	320 (L) × 50 (W) mm	**产量（件/小时） Yield (pc/hour)**	250-350 pc/hour
针距范围 Stitch length	1-5 mm	**净重 Net weight**	345 kg

SF-8254

全自动双针裤袢机

DOUBLE NEEDLE BELT LOOP SEWING MACHINE





性能优势 Advantages：

拥有快捷的操作系统，完全可视化的人机界面。可直接编辑花样，并集合了数据的管理和可视化触摸屏操作点。
The visual interface and convenient controls allow direct pattern editing, data management and touchscreen operation.

操作特点：对外旋梭针位尺寸、裤袢长度、裤袢收位、废料检测的数据调整，就可自动完成裤袢长度的调整，无需机械部位调整。
Adjusting the outer-hook needle-position dimensions, belt-loop length, end position and waste-detection settings automatically sets the loop length without mechanical adjustments.

调整X&Y方向参数即可完成裤袢宽度调节，省时易操作。
Adjust X and Y parameters to set the belt-loop width quickly and easily.

将套结参数、人字缝参数等调整，即可轻松完成个性化花样编辑的需求。
Adjust bartack and zigzag-stitch parameters to create custom patterns.

机头 Machine head	电脑控制，双针平缝套结机 Computerized 2-needle lockstitch bartacking machine	套结宽度 Tacking stitch width	1-3.2mm
线迹 Stitch	锁式 Lock-stitch	裤袢宽度 Loop width	9-18mm
针杆行程 Needle bar stroke	45.7mm	成品裤袢长度 Finished loop length	48-78mm
机针 Needle	DP×17 19-21#	前旋梭定位 Front hook location	采用电机驱动 motor drive
旋梭 Hook	水平1.8倍旋梭 Horizontal 1.8times rotating hook	绕线器 Bobbin winder	电动型 Electronic
抬压脚高度 Height of work clamp	21mm	可记忆花样数 Number of memorable pattern	99个 99 pattern
针数 Stitch number	28, 36, 42 (在面板上可以选择 option on panel)	电源 Power	单相220V Single phase 220V
双针针位间距 Needle gauge	40-70mm	空气压力 Air pressure	0.5MPa
套结长度 Tacking stitch length	7-22mm		

SF-FA-01

全自动智能烫标机

AUTOMATIC HEAT-TRANSFER LABEL PRESS



性能优势：

1.全新上下加热功能设计,熨烫时间短，痕迹少；
2.全自动抓标、放标以及捡去隔离纸；
3.智能自动升降超大容量放标仓，减少喂标频率；
4.全自动收料，提升效率；
5.本机采用模块化控制，触摸屏显示更直观，操作更简捷；6.加装红外线定位装置，前置托料台；
7.双头设计，效率提升100%
8.手动、自动模式一键切换
9.一小时可烫印约400-600件

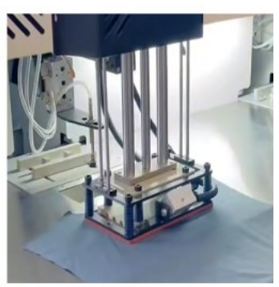
Advantages：

1. Upper and lower heating shortens pressing time and reduces marks.
2. Automatic label pickup and placement, with release-paper removal.
3. Large-capacity label storage with automatic height adjustment reduces refilling.
4. Automatic collection improves efficiency.
5. Modular controls with an intuitive touchscreen.
6. Infrared positioning and a front support table.
7. Dual-head design increases efficiency by 100%.
8. Switch between manual and automatic modes.
9. Output: approximately 400–600 pcs/h.

适用范围Application：

适用于需烫印的产品
For products requiring heat-transfer labeling.



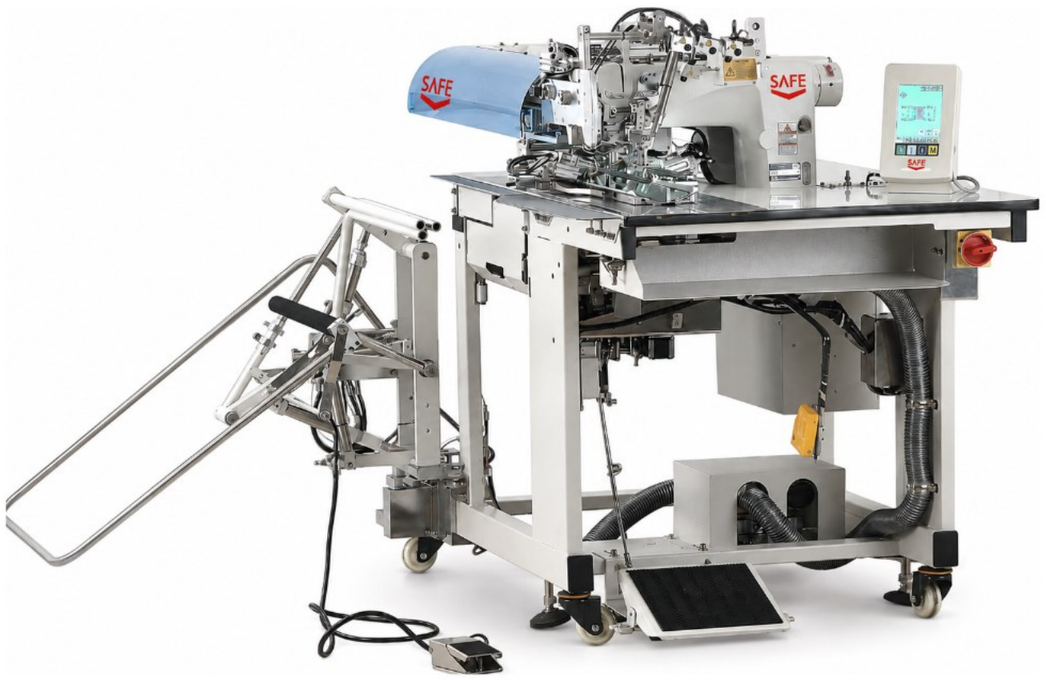


电压Voltage	220V	**包装尺寸 Packaging size**	175*100*175cm
功率Power	2.5kw		
净重 Net weight	250 kg		
工作范围 Scope of work	15*15cm		
气压 Air pressure	0.4MPa		

SF-896N/SF-895

全自动开袋机

AUTOMATIC POCKET WELTING SEWING MACHINE





- SF-895用于平口袋，SF-896N还可缝制斜边口袋。适用于西裤、西装及休闲裤。
  SF-895 makes straight pockets. SF-896N also makes slanted pockets for suits, jackets and pants.
- 双嵌条和单嵌条的切换可以通过操作板的按键一键完成。
  Double-/single-welt sewing can be changed over by the simple touch of a key on the operation panel.
- 扩大了缝制长度(最短18mm -最大220mm)
  Increased adjustable range of sewing lengths (min. 18mm to max.220mm)

/参数一览表/ Technical Specifications

型号 Model	SF-895	SF-896N
袋盖规格 Pocket flap	平行袋盖 Parallel flap	平行、斜袋盖 Parallel and oblique flaps
缝制速度 Sewing speed	最快3,000针/分钟 (1,000～3,000针/分钟) Max. 3,000sti/min (1,000～3,000sti/min)	
开袋种类 Kind of welts	平行双嵌条 Parallel double welt, 平行单嵌条 Parallel single welt, （袋盖、无袋盖 With/without flaps）	平行双嵌条 Parallel double welt, 平行单嵌条 Parallel single welt, 斜双嵌条 Slanted double welt, 斜单嵌条 Slanted single welt, （袋盖、无袋盖 With/without flaps）
针距长度 Stitch Length	标准2.5mm (2.0～3.4mm)	
加固缝针距 Stitch length (reinforcement)	安全缝：标准1.0mm (0.5～1.5mm) Condensation stitching: Standard 1.0mm (0.5～1.5mm) 倒缝：标准2.0mm (0.5～3.0mm) Back-tack stitching: Standard 2.0mm (0.5～3.0mm) 可转换为安全缝/倒缝 Condensation / back-tack stitching	
角刀调整方式 Corner-knife cutting adjusting method	机械式调整 Mechanical adjustment	电子式调整 Electronic adjustment
使用针 Needle	ORGAN DP x 17 # 16 (#14 - #18)	
缝制花样数 Number of independent sewing patterns	99花样（使用CF卡可以达到999花样） 99 patterns (999 patterns when a CF memory card is used)	
循环花样数 Number of cycle sewing patterns	20花样 20 Patterns	
交互花样数 Number of alternate sewing patterns	20花样 20 Patterns	
使用机头 Machine head	双针平缝机 2-needle lockstitch machine	带停针功能的双针平缝机 2-needle, lockstitch machine with organized split needle bar
针幅 Needle gauge	8、10、12、14、16、18、20mm 22、24、26、28、30、32mm	8、10、12、14、16、18、20mm
操作盘支持的语言 Languages supported for operation panel	日文，英文，中文，西班牙文，意大利文，法文，德文，葡萄牙文，土耳其文，越南文，韩文，印尼文，俄文，日本語, English, 中文简体和繁體, Español, Italiano, Français, Deutsch, Português, Türkçe, Việt nam, 한국어, Indonesia, Русский	

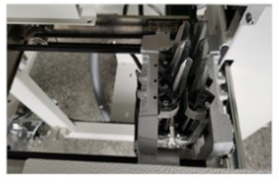
/提升生产效率 Increased productivity/

无袋盖工序1900 ~2300件/8小时
Welting process without flaps 1900 ~ 2300 pcs/8hours

有袋盖工序1600 ~1900/8小时
Welting process with flaps 1600 ~ 1900 pcs/8hours

/角刀可轻松调节 The corner knives are easily adjustable/

角刀整体采用抽屉式，使调整工作和切刀的更换变得简单易行。由于角刀盖子的细长化，减少了面料突出现象，提高了切刀切割的精准度。
The complete corner-knife unit slides out like a drawer, making adjustment and blade replacement easy. The slim knife cover reduces fabric protrusion and improves cutting accuracy.





SF-21M/07

智能合片下摆工作站

AUTO SERGING HEMMING WORKSTATION

机械手代替人工 实现无人化缝制

Robotic arms replace manual labour
to achieve unmanned sewing operations



1.只放料不用缝纫工
Only material loading required, no sewer needed
2.智能机械手自动抓取、送料
Intelligent manipulator for automatic grabbing and feeding
3.自动缝制、自动送料
Automatic sewing and automatic feeding
4.自动化控制、保证缝制质量
Automatic control to ensure sewing quality
5.产能2件/分钟，含上下料，可并行
Output: 2 pieces/min, including loading/unloading. Parallel operation.
6.一机多用，更换模板可缝制多种规格
Multi-functional machine; various specifications can be sewn by replacing templates

适用范围Application：
背心、T恤等工艺的缝制
vests, T-shirts, etc



/参数一览表/ Technical Specifications

机种名 Model name	SF-21M/07
有效缝制范围 Effective sewing range	250×250mm / 900×900mm
电压 Voltage	AC220V
气压 Barometric pressure	>0.6MPa
尺寸周长范围 Sewing hem perimeter size range	可定制 Customizable
下摆缝制宽度 Width of sewing hem	1.5-2.7cm
产量 Yield	2件/分钟，含上下料，可并行 2 pcs/min, including loading/unloading. Parallel operation.
最高转速 Maximum speed	07A：3000 RPM / 21M：3000–4000 RPM
包装尺寸 Package size	包缝机 Overlock machine: 2550(Length) × 2085(Width) × 1900(Height) mm机器人 Sewing robot: 1500(Length) × 1000(Width) × 1850(Height) mm下摆机 Hemming machine: 1400(Length) × 1100(Width) × 1450(Height) mm

SF-07C-FS-A

自动平台式下摆 / 袖口绷缝机
AUTOMATIC OPEN SINGLE PIECE
BOTTOM/SLEEVE HEMMER



性能优势：

1.程序控制，自动修边，自动折边，自动缝制。
2.布料卷边定位，确保脚边平齐。
3.单片车缝完成时自动剪线。
4.车缝完成后自动收料。
5.断线检测装置。
6.废料自动收集装置。

Advantages:

1. Program-controlled automatic edge trimming, folding and sewing.
2. The edge-guiding and folding system maintains an even hem width.
3. Threads are trimmed automatically after each piece is sewn.
4. Finished pieces are stacked automatically.
5. Sewing stops automatically when a thread break is detected.
6. Automatic waste collection.

适用范围Application：

平纹、珠地、拉夹Polo衫或其他上衣大身单片下摆、袖口

Open-panel bottom hems and sleeve hems on polo shirts and other tops in jersey, piqué or Lycra.







/参数一览表/ Technical Specifications

电压 Voltage	220V	**气压 Air pressure**	>0.6 MPa
功率 Power	660 W	**包装尺寸 Packing dimensions**	1830×1110×1590 mm
下摆宽度 Width of sewing hem	1.3-3.3 cm	**缝制范围 Sewing range**	15-75 cm
产量（个/小时） Yield (piece/hour)	400-500 pc/hour	**净重 Net weight**	180 kg

SF-17

自动省位机
AUTOMATIC DART-SEWING MACHINE

收省精准 提升50%以上产量

Accurate dart sewing
Output increased by more than 50%



性能优势：

1.容易上手,无需熟练工
2.
免提前画粉定位省完即烫，自动收料，一步到位，可直线省，直角省
3.收省精准，可提升50%以上产量
4.自动烫平装置（标配）

Advantages:

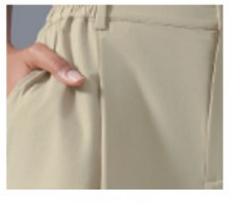
1. Easy to learn; no skilled operator required.
2. No chalk marking is needed. Darts are sewn, pressed immediately and collected automatically in one process. Supports straight and right-angle darts.
3. Accurate dart sewing increases output by more than 50%.
4. Automatic pressing is standard.

适用范围Application：

带省位裤类、西装、女装等收省作业

Trousers, suits and women’s wear with darts

30秒/件，含放料、缝省及烫平。
30 sec/pc including loading, dart sewing and pressing.



裤省位正面
Front



裤省位反面
Back



男裤后片成品
Finished back panel of men's trousers



女裤前宽省
Front wide dart on women's trousers

/参数一览表/ Technical Specifications

电压 Voltage	AC220V	**气压 Air pressure**	>0.5 MPa
最高转速 Max. speed	3000 r.p.m	**机针 Needle**	DP×17
包装尺寸 Packing dimensions	1500×1250×1250 mm	**收省最大范围 Maximum size**	18 cm
产量（秒/件） Yield (secs/pc)	30 sec/pc	**净重 Net weight**	148 kg

SF-CT1201S

单头绣花机（帽绣）

SINGLE HEAD CAP AND GARMENT EMBROIDERY MACHINE



产品特点 Product Features:

1.适用于平绣、帽绣、成衣绣及工艺品
For flat embroidery, caps, garments and decorative items.
2.体积小、重量轻，适合初创或家庭企业
Compact and lightweight for startups or home businesses.
3.成衣框与帽框可快速切换
Quick change between garment and cap frames.
4.最高转速：成衣绣1200 rpm，帽绣600 rpm
Maximum speed: garments 1200 rpm; caps 600 rpm.
5.帽框转动幅度可达270°
Cap-frame rotation up to 270°.
6.断电恢复，防止中途断电造成错位
Power-failure recovery helps prevent misalignment.
7.全屏预览花样
Full-screen pattern preview.
8.自动启动及换色，最多支持250次换色
Automatic start and up to 250 color changes.
9.智能断线检测，防止断线或底线用尽漏绣
Thread-break and bobbin-thread detection.
10.支持中文、英文、西班牙文、土耳其文、阿拉伯语等
Chinese, English, Spanish, Turkish, Arabic and more.

SF-CT1201S标准绣花范围350×200 mm，大绣框及绣花范围可定制。
SF-CT1201S: standard area 350×200 mm. Larger hoops and embroidery areas can be customized.


Embroidery Area:60mmx40mm
Small Size Frame


Embroidery Area:100mmx100mm
Middle Size Frame


Embroidery Area:450mmx230mm
Big Size Frame

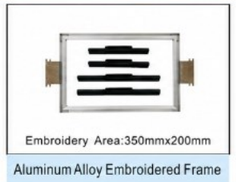

Tools Box


Bobbin Winder


Cap Attachment


Cap Attachment


Cap Attachment


Embroidery Area:350mmx200mm
Aluminum Alloy Embroidered Frame


Flat Embroidery Device



SF-CT1201H

单头绣花机带桌板（帽绣）

SINGLE HEAD CAP AND GARMENT EMBROIDERY MACHINE WITH TABLE



SF-CT1201

单头绣花机MINI（帽绣）

MINI SINGLE HEAD CAP AND GARMENT EMBROIDERY MACHINE WITH TABLE

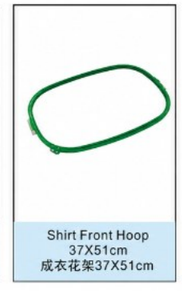

Shirt Front Hoop
9.5X9.5cm
成衣花架9.5X9.5cm


Shirt Front Hoop
14.5X14.5cm
成衣花架14.5X14.5cm


Shirt Front Hoop
19X19cm
成衣花架19X19cm


Shirt Front Hoop
24X24cm
成衣花架24X24cm


Shirt Front Hoop
29.5X29.5cm
成衣花架29.5X29.5cm


Shirt Front Hoop
37X51cm
成衣花架37X51cm

/参数一览表/ Technical Specifications

型号 Model	针数 Needles	头数 Heads	毛重 (kg) GW.(kg)	绣花范围 (mm) EMB. Area (mm)	包装尺寸 (mm) Packing size (mm)
SF-CT1201S	12 / 15	1	100	350 × 200	700 × 700 × 1500
SF-CT1201	12 / 15	1	200	360 × 510	800 × 800 × 1600
SF-CT1201H	12 / 15	1	250	400 × 600	800 × 800 × 1600
SF-CT1201HXL	12 / 15	1	300	500 × 800	1200 × 1000 × 1600
SF-CT1201HXXL	12 / 15	1	350	500 × 1200	2000 × 1000 × 1600

包装尺寸包含支架及木板。
Packing dimensions include stands and wooden boards.

SF-CT1202H

双头绣花机（帽绣）

DOUBLE HEAD CAP AND GARMENT EMBROIDERY MACHINE



SF-CT1202H







帽附件 Cap Attachment Included

2 X cap frames per head

1 X cap driver per head

1 X drive of cap frame every machine







SF-CT1203H



SF-CT1204H

SF-CT1203H

三头绣花机带桌板（帽绣）

THREE HEAD CAP AND GARMENT EMBROIDERY MACHINE WITH TABLE

SF-CT1204H

四头绣花机（帽绣）

FOUR HEAD CAP AND GARMENT EMBROIDERY MACHINE WITH TABLE

产品特点 Product Features:

1.主要适用于平绣、帽绣、成衣绣等
2.快捷转换成衣框、帽框功能，方便客户使用
3.支持最高转速成衣绣1200RPM，帽绣600RPM
4.帽框转动幅度可达270度
5.断电恢复功能，防止刺绣中途断电造成错位
6.全屏预览花样功能
7.自动启动及换色，最大可支持250次换色
8.智能断线检测功能，防止断线及无底线漏针
9.
支持中文、英文、西班牙文、土耳其文、阿拉伯语等多种语言

1. For flat embroidery, caps and finished garments.
2. Quick change between garment and cap frames.
3. Maximum speed: garments 1200 rpm; caps 600 rpm.
4. Cap-frame rotation up to 270°.
5. Power-failure recovery helps prevent misalignment.
6. Full-screen pattern preview.
7. Automatic start and up to 250 color changes.
8. Thread-break and bobbin-thread detection.
9. Chinese, English, Spanish, Turkish, Arabic and more.

/参数一览表/ Technical Specifications

型号 Model	针数 Needles	头数 Heads	毛重 (kg) GW.(kg)	绣花范围 (mm) EMB. Area (mm)	包装尺寸 (mm) Packing size (mm)
SF-CT1202H	12 / 15	2	350	400 × 500	1410 × 1110 × 960
SF-CT1203H	12 / 15	3	450	400 × 400	1740 × 1140 × 980
SF-CT1204H	12 / 15	4	600	400 × 400	2230 × 1030 × 980

包装尺寸包含支架及木板。
Packing dimensions include stands and wooden boards.

SF-TSH系列高速机
HIGH SPEED FLAT EMBROIDERY MACHINE



SF-TSH924

SF-TSH924

主要用途 Main Application



高速刺绣机广泛应用在时装、婚纱、童装、家纺、针织、梭织、棉麻、皮革、涤纶、纤维等面料的高端品牌刺绣，有卓越的表现。

High-speed embroidery machines provide excellent results for high-end embroidery on fashion garments, wedding gowns, children's wear and home textiles, using knitted and woven fabrics, cotton, linen, leather, polyester and other fibers.

产品特点 Product Features

- 新型高速机头，最高转速: 1200rpm，稳定可靠
  New high-speed heads, maximum speed: 1200rpm; stable and reliable.
- 3/4/6/9/12/15针(可选)
  3/4/6/9/12/15needle/color(options)
- 主轴,绣框大豪伺服电机(可选)
  Main shaft/X, Y frame with Dahao servo motor(options)
- 机头步进电机跳跃
  Jump stepping motor(options)
- 自保持锁线(可选购件)
  Upper thread holding system(options)
- 全方位立体加油方式
  All-round oil lubrication system
- 自动加油方式
  Auto oil system
- 步进电机剪线
  Stepper-motor thread trimming
- 丝杆换色
  High-speed color change (options)

绣花效果 Embroidery Samples



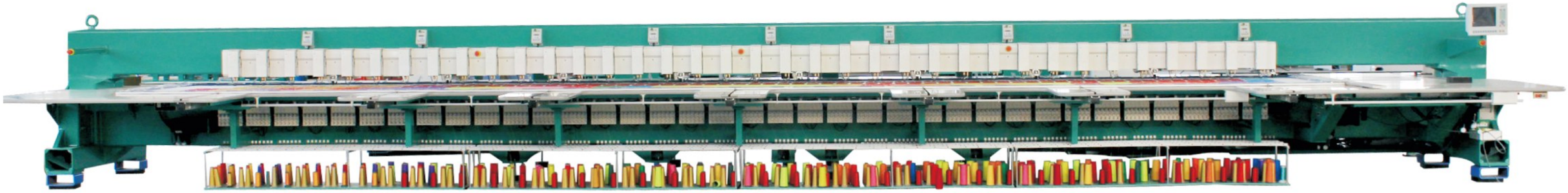
技术规格 Specification

型号 MODEL	针数 NEEDLES	头数 HEADS	头距 HEAD INTERVAL (mm)	绣花范围 EMB. AREA (mm)
SF-TSH912X400X410X680	6/9	12	400	410X680
SF-TSH915X300X500X1200	6/9	15	300	500X1200
SF-TSH918X300X660X680	6/9	18	300	660X680
SF-TSH920X300X500X1200	6/9	20	300	500X1200
SF-TSH921X300X500X1200	6/9	21	300	500X1200
SF-TSH924X330X720X1300	6/9	24	330	720X1300
SF-TSH928X330X720X1300	6/9	28	330	720X1300

可根据客户要求定做各种规格型号（Machine models and specifications can be customized to customers' requirements）

SF-TSTG系列高速毛巾机

HIGH SPEED CHENILLE/CHAIN STITCH EMBROIDERY MACHINE



SF-TSTG636

SF-TSTG636

主要用途 Main Application



高速毛巾机以其立体感强、层次丰富、色彩绚丽等特点，在儿童服装、家具装饰、女士鞋帽等领域具有广阔的发展前景。广泛应用在桌布、餐巾、被面、枕头套、童装、针织套衫、徽章、毛毯、女士衬衫、帽子、皮服、丝绸、亚麻布纺织品等。

High-speed chenille and chainstitch embroidery creates rich, colorful, three-dimensional effects for children's clothing, home decoration and women's shoes and hats. Applications include tablecloths, napkins, bed covers, pillowcases, children's wear, knitted pullovers, badges, blankets, women's blouses, hats, leather garments, silk and linen textiles.

产品特点 Product Features

- 新型全集中毛巾机头:更高速，更稳定，更耐用，更静音
  New type chenille head: more speedy, stable, durable and quiet
- 4/5/6/9多种颜色的配置，提供给客户更多选择
  4/5/6/9-color configurations provide more choices.
- 毛巾头1000rpm,高速稳定刺绣，让生产力得到大幅提升
  High speed operation at chenille/chain stitch 1000rpm has drastically increased productivity
- 能自动切换毛巾绣线迹和链式绣线迹
  Automatically switches between chenille and chainstitch embroidery.
- 伺服电机控制环轴（H/D轴）:更高速，更精准，更静音
  Looper turning by servo motor(H/D axis): more speedy, precise and quiet
- 采用换色箱换色，减少噪音，使操作更稳定
  The color-change box reduces noise and keeps operation stable.

绣花效果 Embroidery Samples

技术规格 Specification

型号 MODEL	针数 NEEDLES	头数 HEADS	头距 HEAD INTERVAL (mm)	绣花范围 EMB. AREA (mm)
SF-TSTG631X250X800X1300	6	31	250	800X1300
SF-TSTG635X250X800X1300	6	35	250	800X1300
SF-TSTG636X250X800X1300	6	36	250	800X1300
SF-TSMTFG612+612X450X1300	6+6	12+12	250+200	450X1300
SF-TSMTFG615+615X550X1100X1300	6+6	15+15	330+220	1100X1300
SF-TSMTFG920+620X500X700X1300	9+6	20+20	270+230	700X1300
SF-TSMTFG630+630X350X700X1300	6+6	30+30	180+170	700X1300

可根据客户要求定做各种规格型号（Machine models and specifications can be customized to customers' requirements）